

8 CKT KEY D, STONE GRAY	34840-4440											D		P	R	SALEABLE
8 CKT KEY C, DARK GRAY	34840-4430										C			P	R	SALEABLE
8 CKT KEY B, LIGHT GRAY	34840-4420										B			P	R	SALEABLE
8 CKT KEY A, BLACK	34840-4410									A				P	R	SALEABLE
8 CKT KEY D, STONE GRAY	34840-4040											D	P		R	PLANNED OBSOLESENCE
8 CKT KEY C, DARK GRAY	34840-4030										C		P		R	PLANNED OBSOLESENCE
8 CKT KEY B, LIGHT GRAY	34840-4020										B		P		R	PLANNED OBSOLESENCE
8 CKT KEY A, BLACK	34840-4010									A			P		R	PLANNED OBSOLESENCE
6 CKT KEY D, STONE GRAY	34840-3440				D		P								R	SALEABLE
6 CKT KEY C, DARK GRAY	34840-3430			C			P								R	SALEABLE
6 CKT KEY B, LIGHT GRAY	34840-3420		B				P								R	SALEABLE
6 CKT KEY A, BLACK	34840-3410	A					P								R	SALEABLE
6 CKT KEY D, STONE GRAY	34840-3040				D	P									R	PLANNED OBSOLESENCE
6 CKT KEY C, DARK GRAY	34840-3030			C		P									R	PLANNED OBSOLESENCE
6 CKT KEY B, LIGHT GRAY	34840-3020		B			P									R	PLANNED OBSOLESENCE
6 CKT KEY A, BLACK	34840-3010	A				P									R	PLANNED OBSOLESENCE
ASSEMBLY DESCRIPTION	ASSEMBLY PART NUMBER															PRODUCTION TOOL STATUS

6/8 CKT RING SEAL	LIGHT BLUE	INHERENTLY LUBRICATED SILICONE
UPDATED 8 CKT PLR	NATURAL	SPS/NYLON GF20
8 CKT PLR	NATURAL	SPS/NYLON GF20
8 CKT HOUSING KEYING OPTION D	STONE GRAY	SPS/NYLON GF20
8 CKT HOUSING KEYING OPTION C	DARK GRAY	SPS/NYLON GF20
8 CKT HOUSING KEYING OPTION B	LIGHT GRAY	SPS/NYLON GF20
8 CKT HOUSING KEYING OPTION A	BLACK	SPS/NYLON GF20
UPDATED 6 CKT PLR	NATURAL	SPS/NYLON GF20
6 CKT PLR	NATURAL	SPS/NYLON GF20
6 CKT HOUSING KEYING OPTION D	STONE GRAY	SPS/NYLON GF20
6 CKT HOUSING KEYING OPTION C	DARK GRAY	SPS/NYLON GF20
6 CKT HOUSING KEYING OPTION B	LIGHT GRAY	SPS/NYLON GF20
6 CKT HOUSING KEYING OPTION A	BLACK	SPS/NYLON GF20
DESCRIPTION	COLOR	MATERIAL
BOM/APPLICABLE COMPONENTS TABLE		

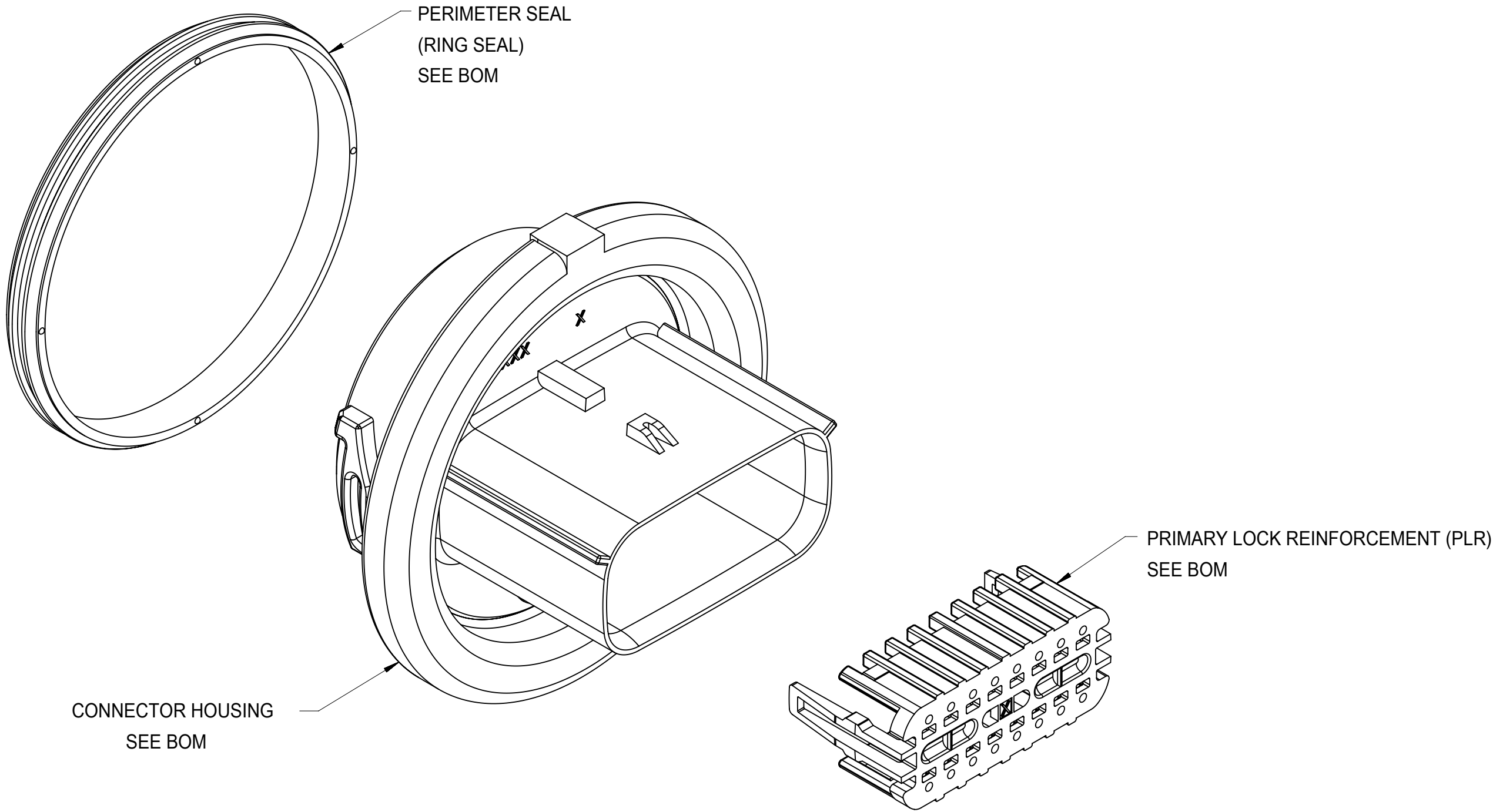


TABLE LEGEND	
ABREVIATION	COMPONENT
A	HOUSING KEY A
B	HOUSING KEY B
C	HOUSING KEY C
D	HOUSING KEY D
P	PLR (STANDARD)/UPDATED PLR
R	RING SEAL

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		CURRENT REV DESC: ????????????			
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= 0	1 PLACE	± 0.2	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			
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= 0	THIRD ANGLE PROJECTION		DRAWING	SERIES	MATERIAL NUMBER	CUSTOMER
			D-SIZE	34840	SEE TABLE	GENERAL MARKET
						SHEET NUMBER
						2 OF 10

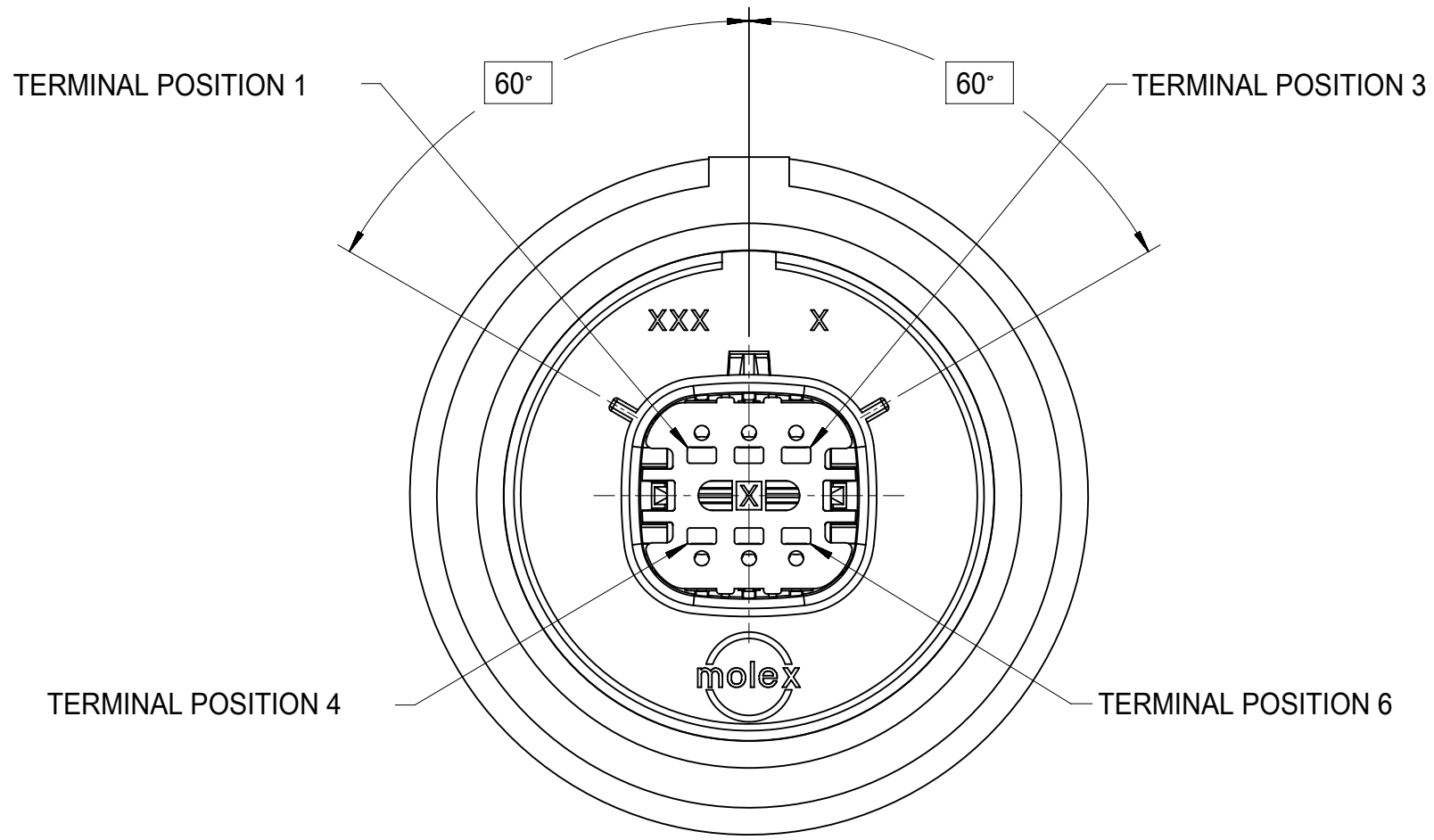
TABLE LEGEND	
ABREVIATION	COMPONENT
A	HOUSING KEY A
B	HOUSING KEY B
C	HOUSING KEY C
D	HOUSING KEY D
P	PLR (STANDARD)/UPDATED PLR
R	RING SEAL

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION														
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	mm		2:1												
= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)				MX150 DUAL ROW BULKHEAD TWIST-LOCK CONNECTOR ASSEMBLY										
= 0															
= 0	ANGULAR TOL		±		3.0 °		PRODUCT CUSTOMER DRAWING								
= 0	4 PLACES		±												
= 0	3 PLACES		±												
= 0	2 PLACES		±		0.1										
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= 0					D-SIZE		34840		SEE TABLE		GENERAL MARKET		3 OF 10		

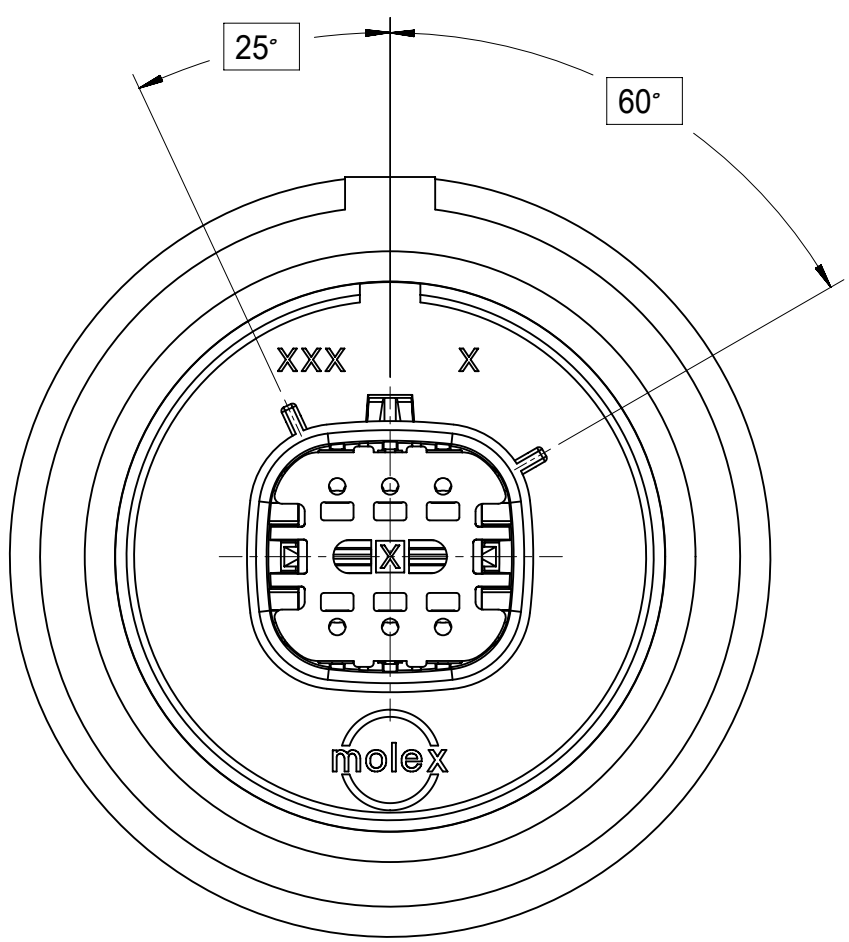
16 CKT KEY D, STONE GRAY	34840-8440									D		P	R	SALEABLE
16 CKT KEY C, DARK GRAY	34840-8430								C			P	R	SALEABLE
16 CKT KEY B, LIGHT GRAY	34840-8420							B				P	R	SALEABLE
16 CKT KEY A, BLACK	34840-8410						A					P	R	SALEABLE
16 CKT KEY D, STONE GRAY	34840-8040									D	P		R	PLANNED OBSOLESENCE
16 CKT KEY C, DARK GRAY	34840-8030								C		P		R	PLANNED OBSOLESENCE
16 CKT KEY B, LIGHT GRAY	34840-8020							B			P		R	PLANNED OBSOLESENCE
16 CKT KEY A, BLACK	34840-8010						A				P		R	PLANNED OBSOLESENCE
12 CKT KEY D, STONE GRAY	34840-6440				D	P							R	SALEABLE
12 CKT KEY C, DARK GRAY	34840-6430			C		P							R	SALEABLE
12 CKT KEY B, LIGHT GRAY	34840-6420			B		P							R	SALEABLE
12 CKT KEY A, BLACK	34840-6410	A				P							R	SALEABLE
12 CKT KEY D, STONE GRAY	34840-6040				D	P							R	PLANNED OBSOLESENCE
12 CKT KEY C, DARK GRAY	34840-6030				C	P							R	PLANNED OBSOLESENCE
12 CKT KEY B, LIGHT GRAY	34840-6020			B		P							R	PLANNED OBSOLESENCE
12 CKT KEY A, BLACK	34840-6010	A				P							R	PLANNED OBSOLESENCE
ASSEMBLY DESCRIPTION	ASSEMBLY PART NUMBER													PRODUCTION TOOL STATUS

12/16 CKT RING SEAL	RUST RED	INHERENTLY LUBRICATED SILICONE
UPDATED 16 CKT PLR	NATURAL	SPS/NYLON GF20
16 CKT PLR	NATURAL	SPS/NYLON GF20
16 CKT HOUSING KEYING OPTION D	STONE GRAY	SPS/NYLON GF20
16 CKT HOUSING KEYING OPTION C	DARK GRAY	SPS/NYLON GF20
16 CKT HOUSING KEYING OPTION B	LIGHT GRAY	SPS/NYLON GF20
16 CKT HOUSING KEYING OPTION A	BLACK	SPS/NYLON GF20
UPDATED 12 CKT PLR	NATURAL	SPS/NYLON GF20
12 CKT PLR	NATURAL	SPS/NYLON GF20
12 CKT HOUSING KEYING OPTION D	STONE GRAY	SPS/NYLON GF20
12 CKT HOUSING KEYING OPTION C	DARK GRAY	SPS/NYLON GF20
12 CKT HOUSING KEYING OPTION B	LIGHT GRAY	SPS/NYLON GF20
12 CKT HOUSING KEYING OPTION A	BLACK	SPS/NYLON GF20
DESCRIPTION	COLOR	MATERIAL
BOM/APPLICABLE COMPONENTS TABLE		

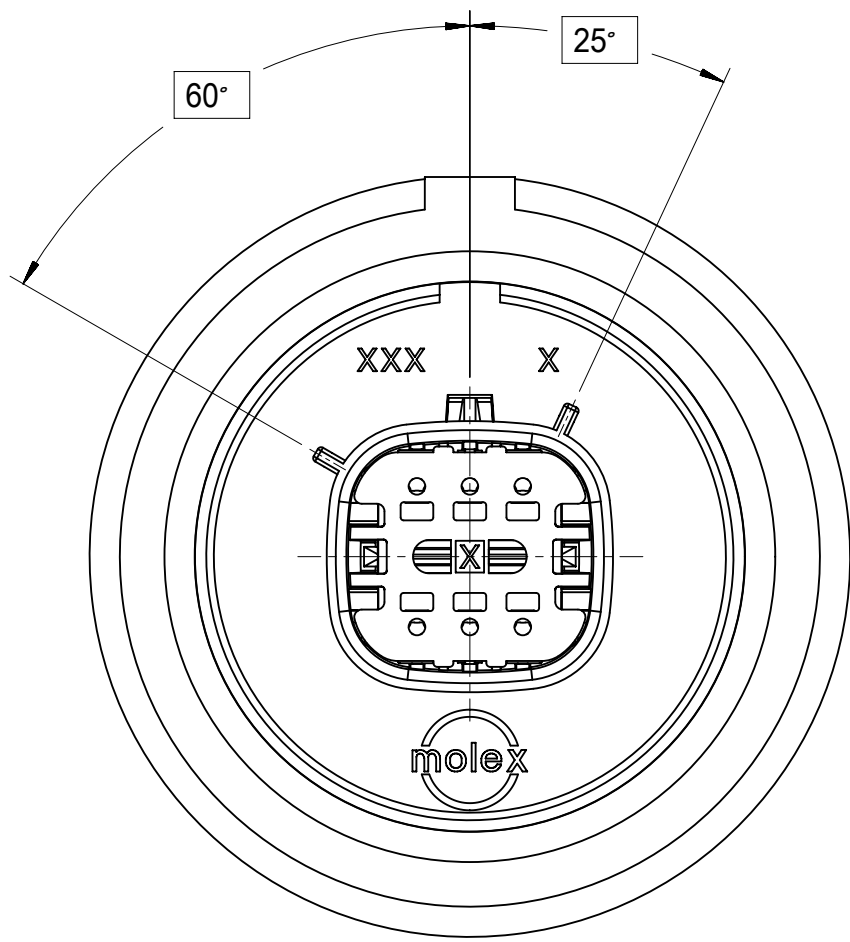
6/8 CKT KEY OPTION CONFIGURATIONS



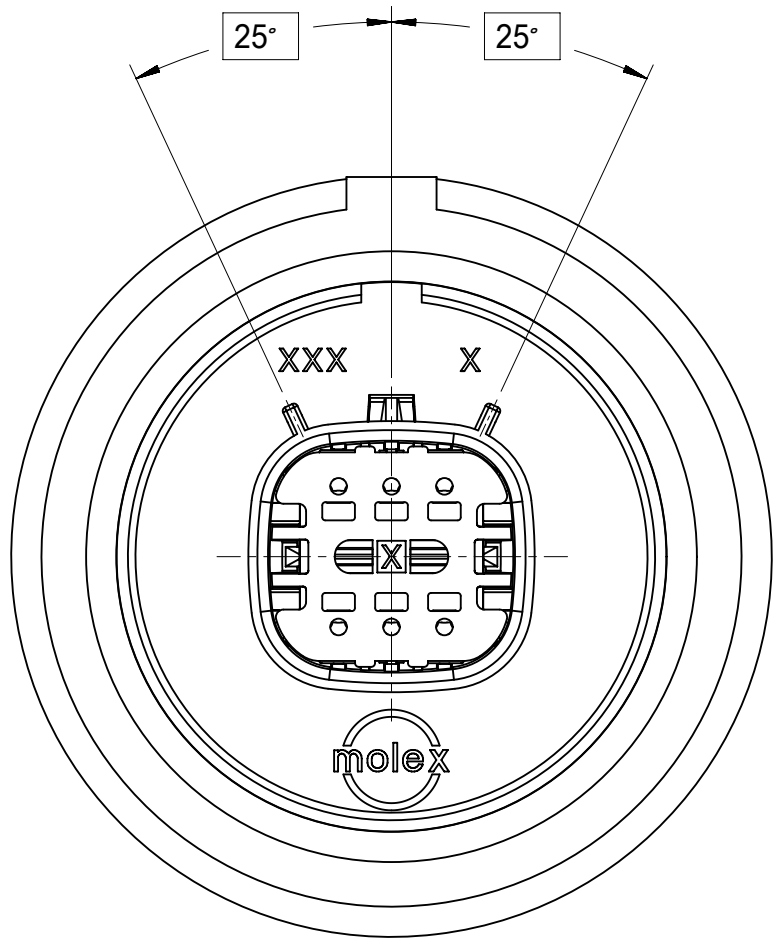
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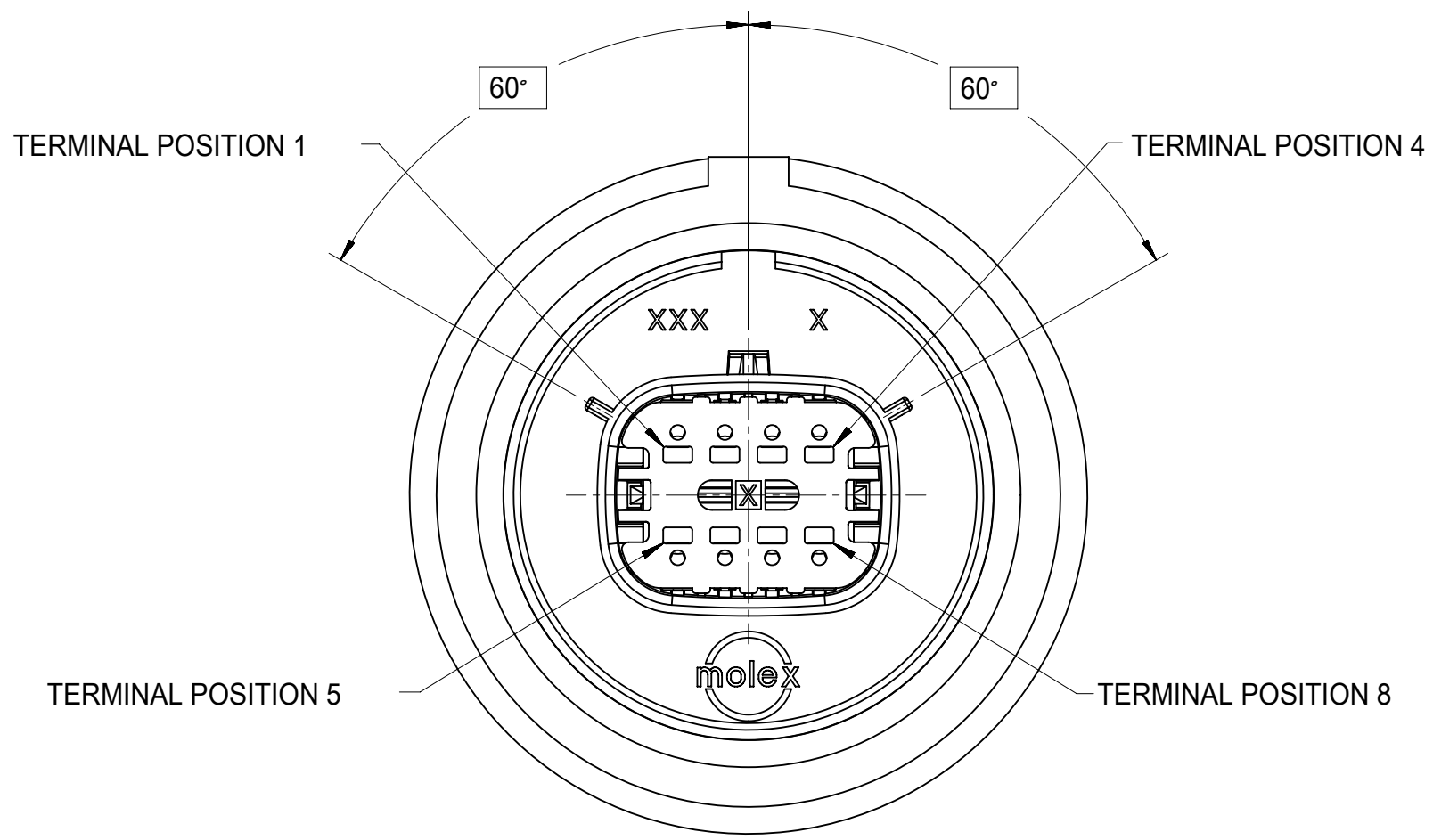
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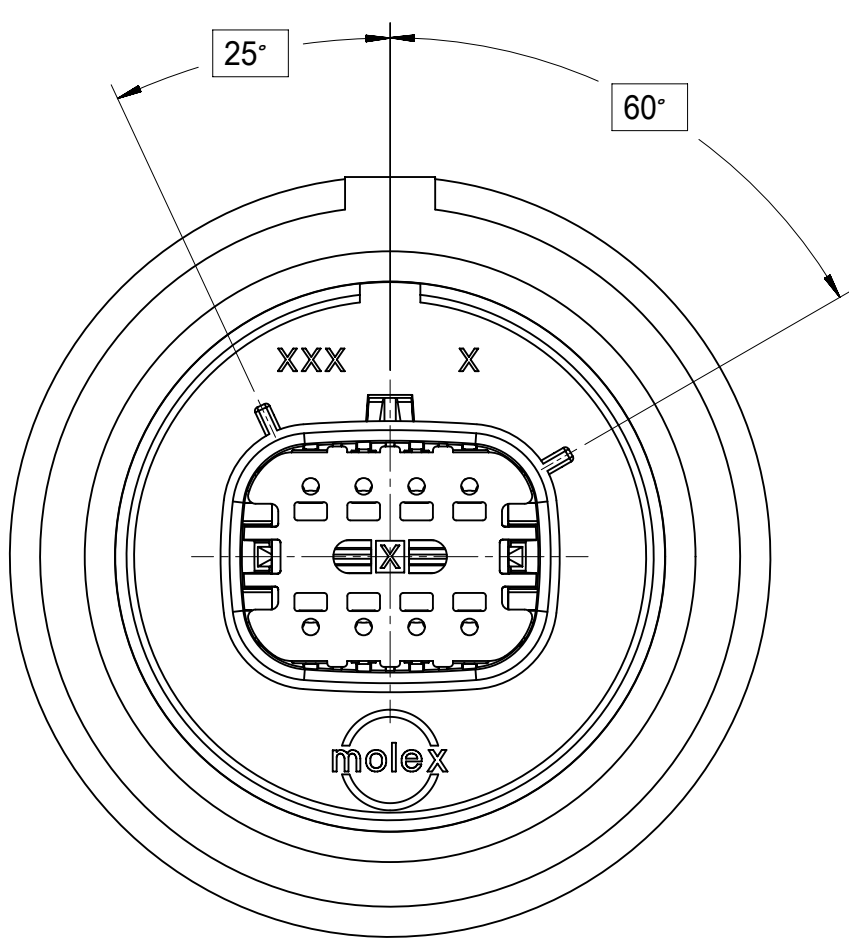
KEY OPTION C



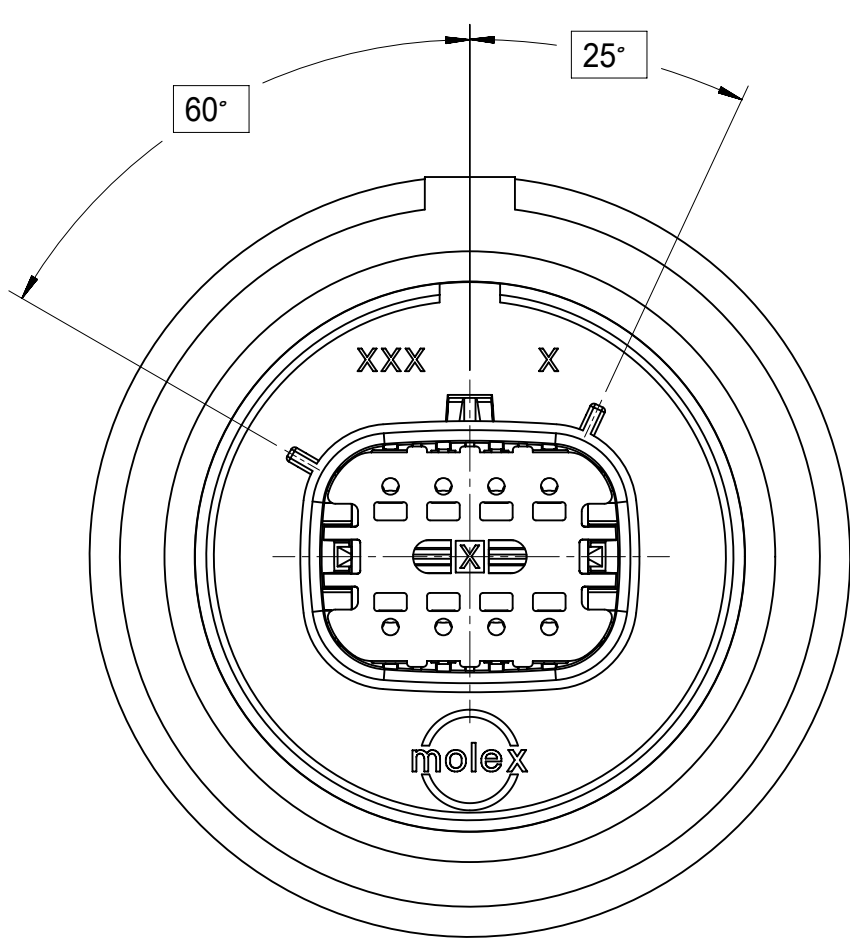
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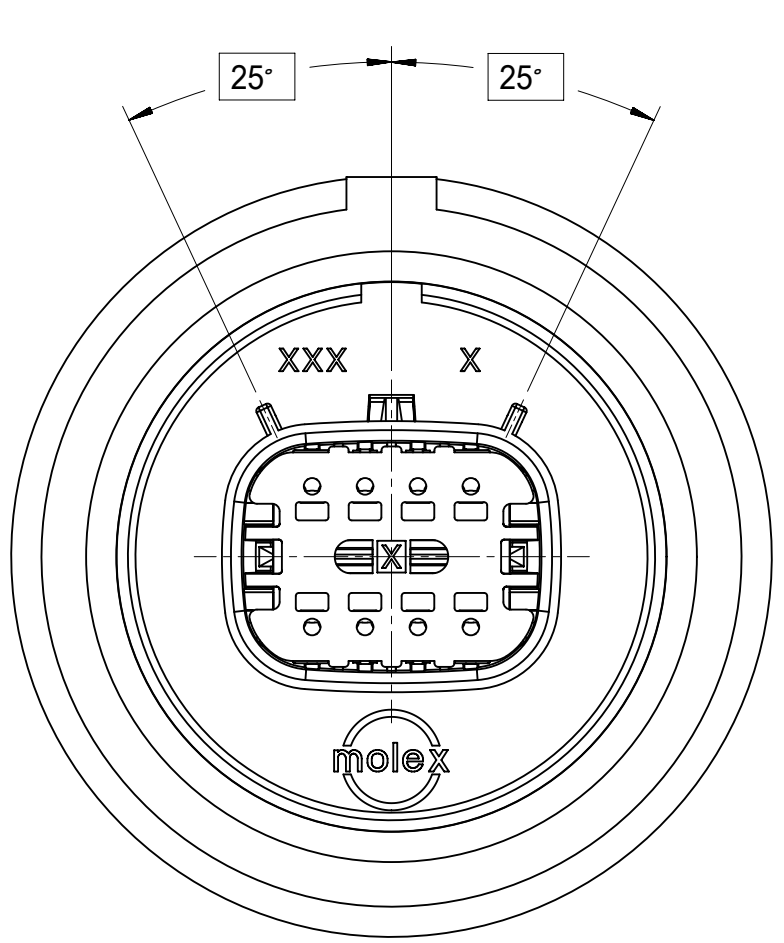
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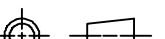
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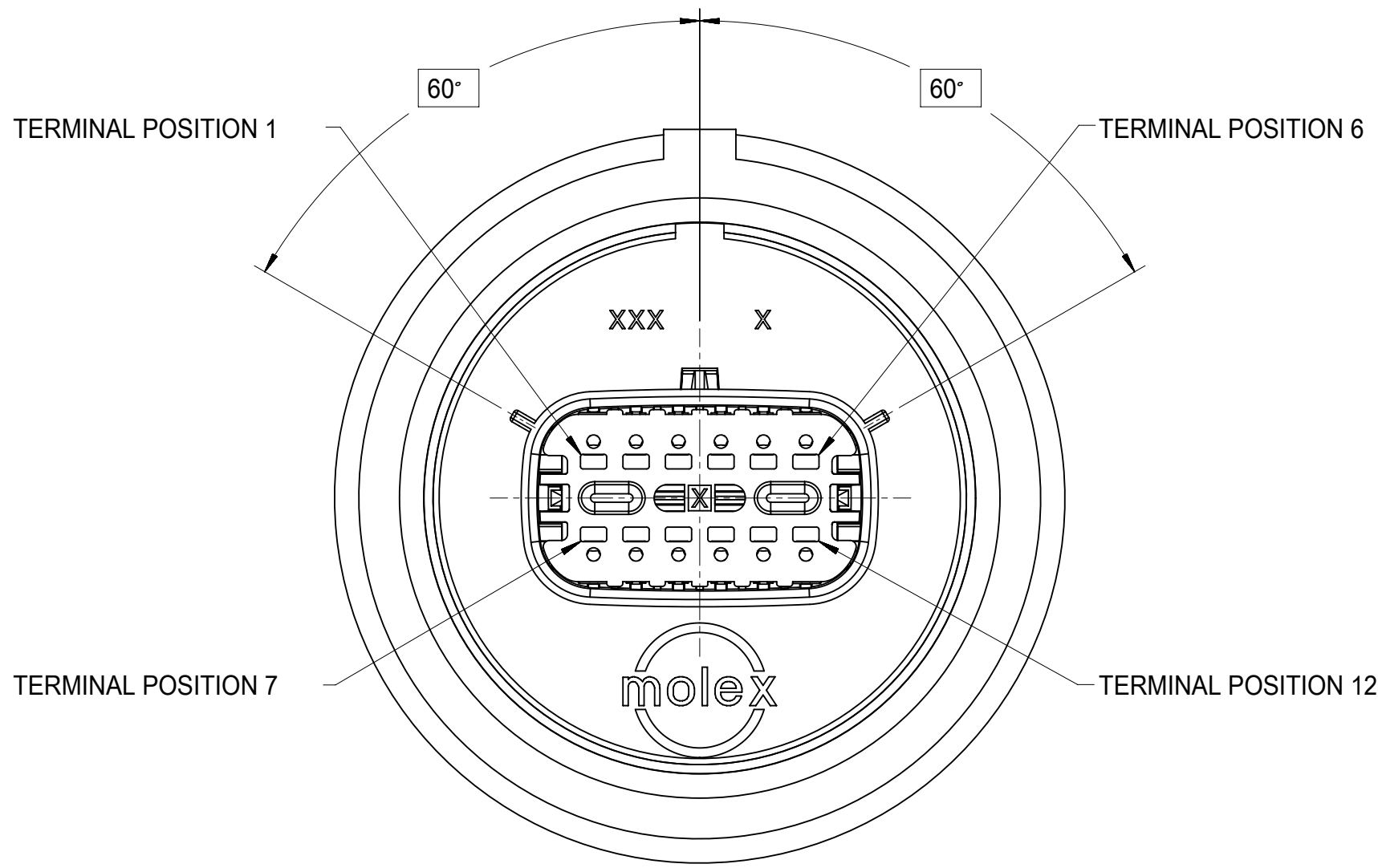


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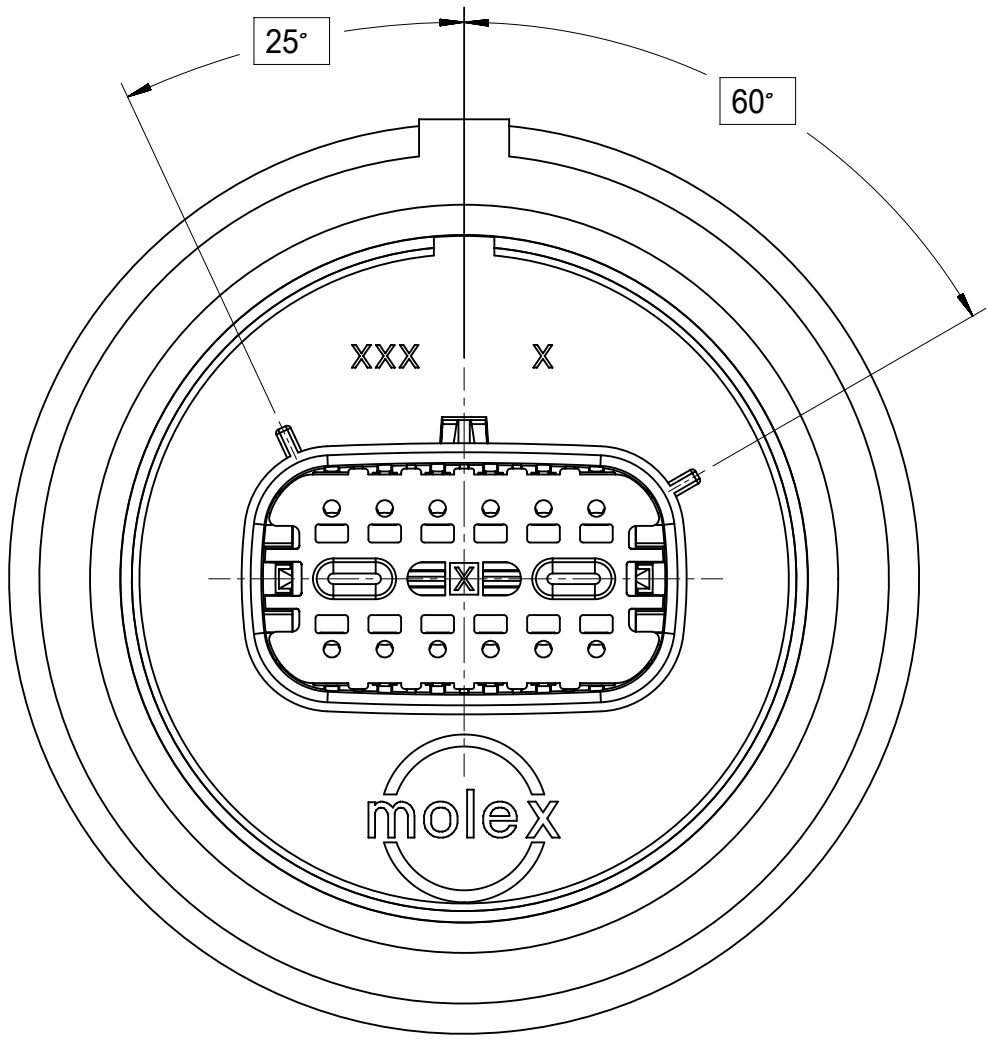


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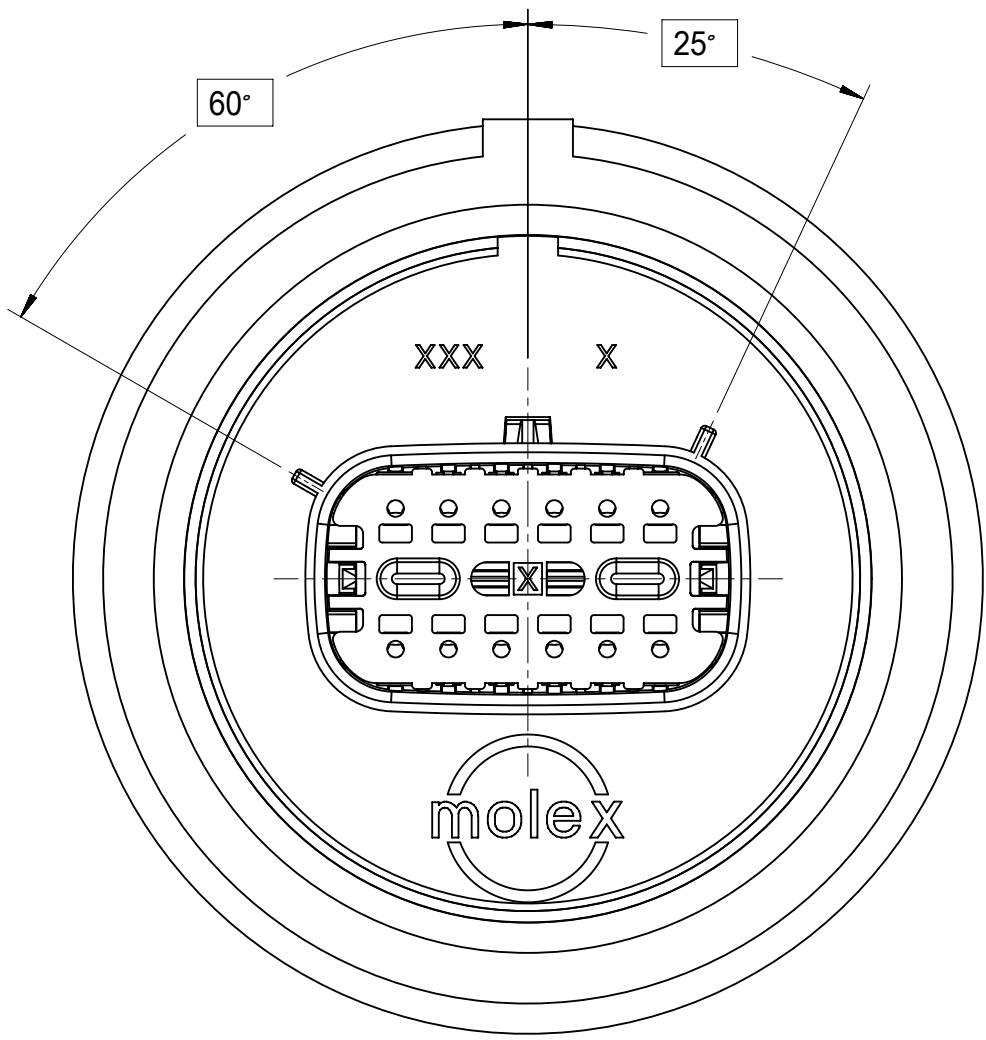
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	mm		2:1										
	GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 176779 DRWN: WKHE 2018/05/08 CHK'D: MVANSLAMBROU 2018/05/18 APPR: MVANSLAMBROU 2018/05/18				MX150 DUAL ROW BULKHEAD TWIST-LOCK CONNECTOR ASSEMBLY				
	ANGULAR TOL ± 3.0 °												
	4 PLACES ±												
	3 PLACES ±												
	2 PLACES ± 0.1												
	1 PLACE ± 0.2		INITIAL REVISION: DRWN: MVANSLAMBROU 2010/10/01 APPR: VKOSHY 2010/10/05				DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION		
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	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER
				D-SIZE		34840		SEE TABLE		GENERAL MARKET		4 OF 10	



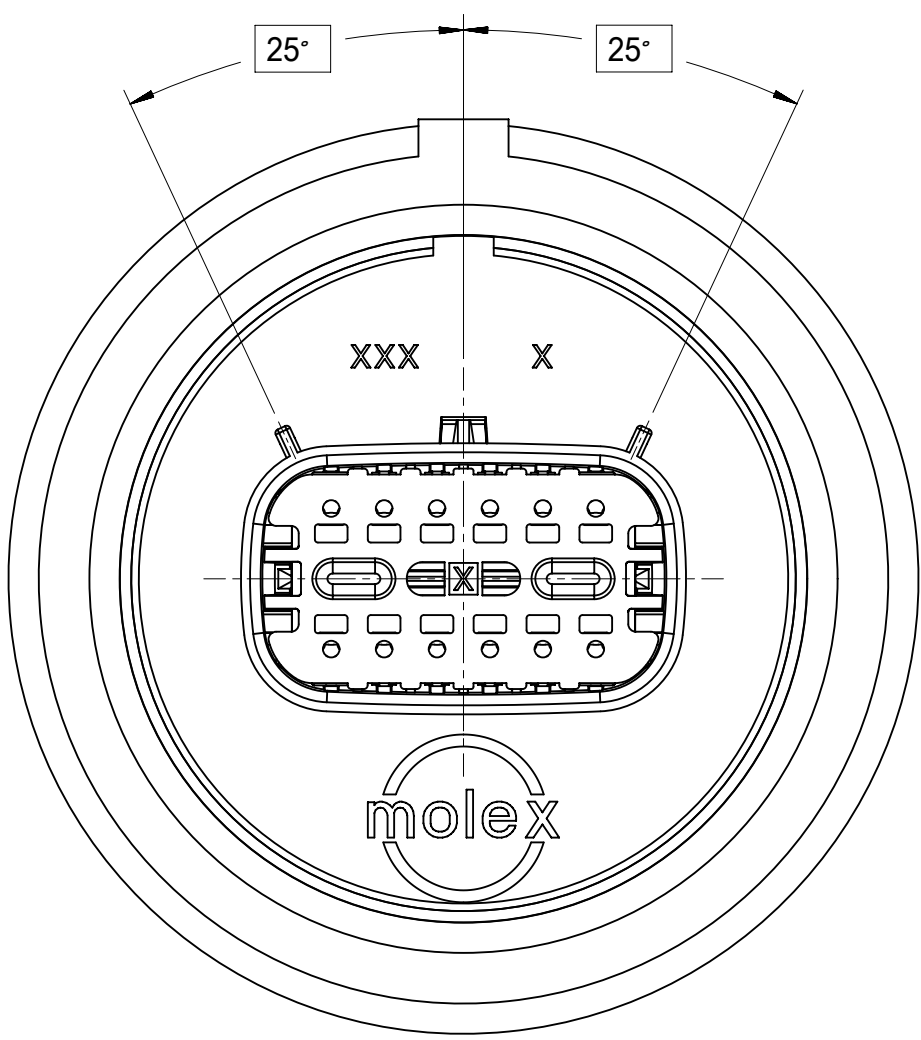
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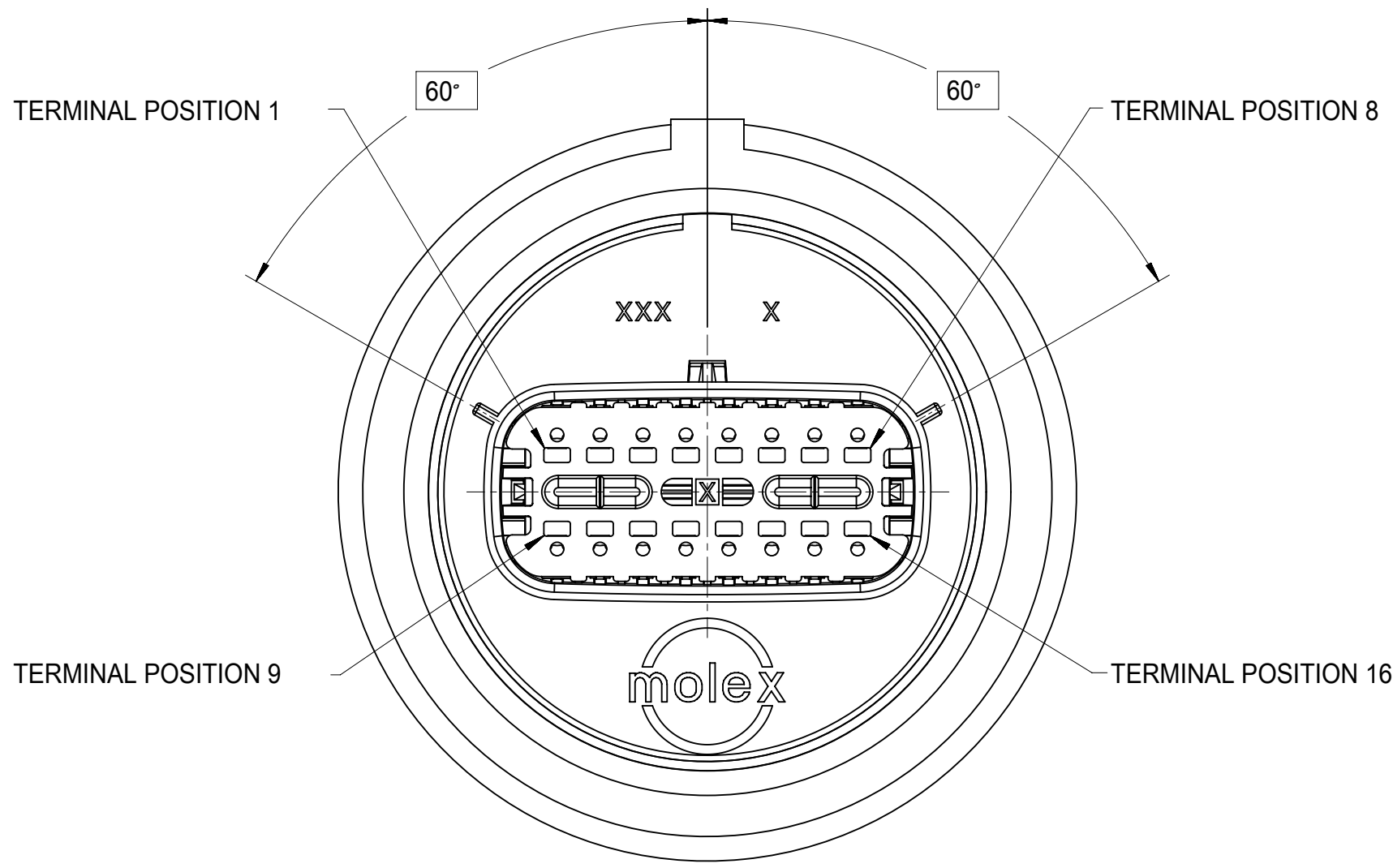
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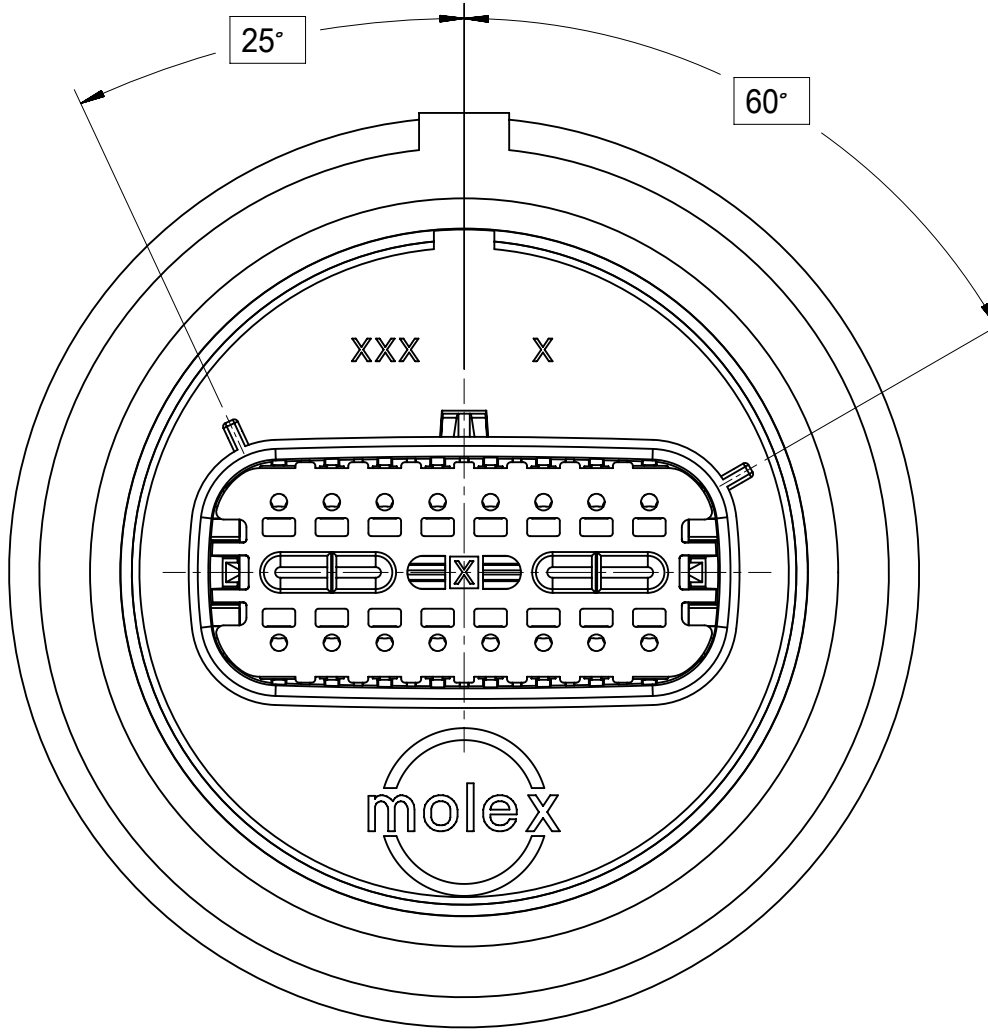
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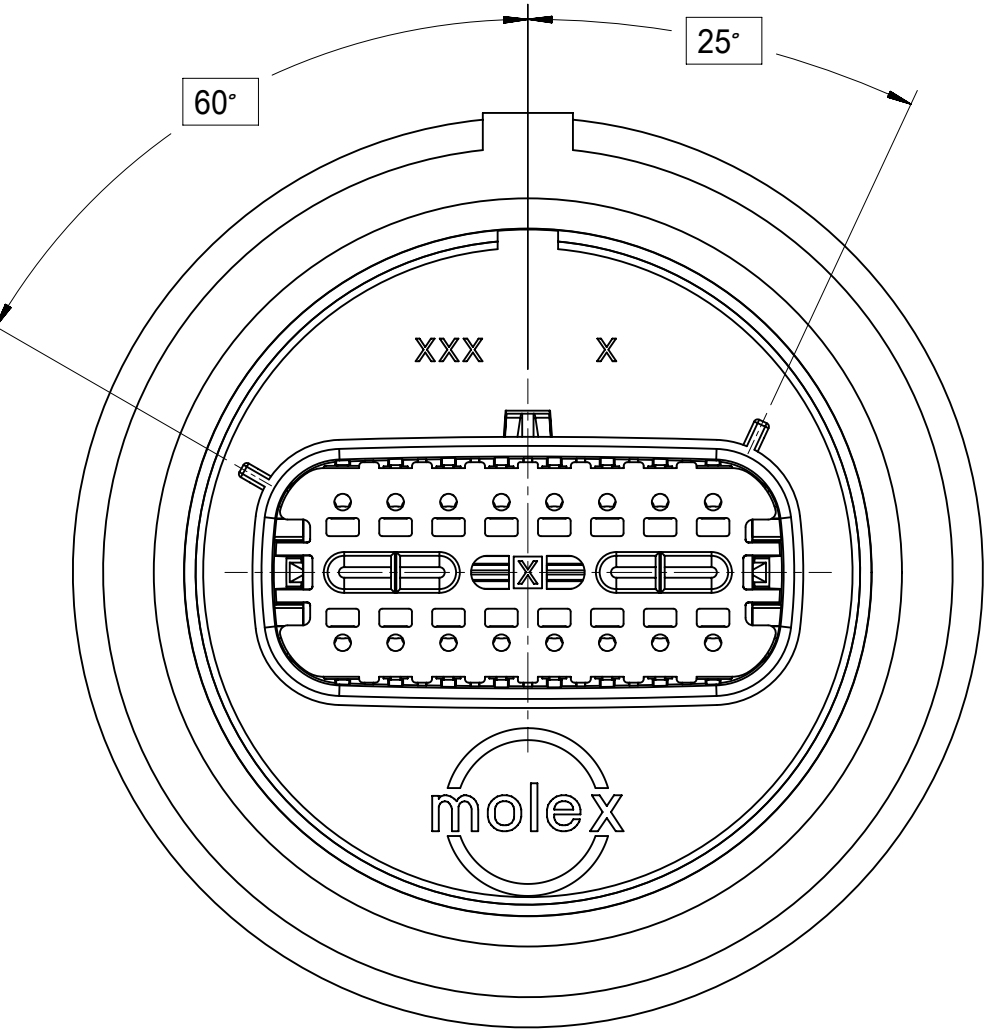
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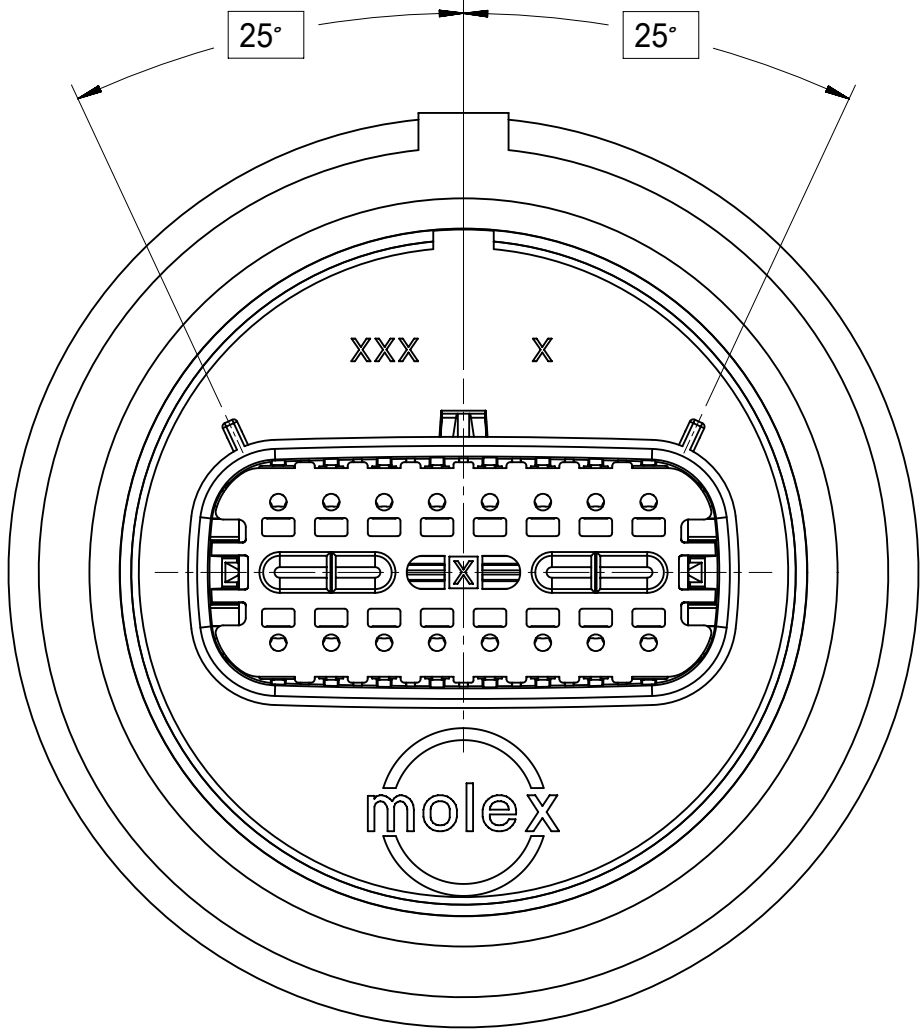
KEY OPTION A



KEY OPTION B



KEY OPTION C



KEY OPTION D

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													
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		mm	2:1												
	= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		EC NO: 176779 DRWN: WKHE 2018/05/08 CHK'D: MVANSLAMBROU 2018/05/18 APPR: MVANSLAMBROU 2018/05/18										MX150 DUAL ROW BULKHEAD TWIST-LOCK CONNECTOR ASSEMBLY	
	= 0														
	= 0	ANGULAR TOL	± 3.0°												
	= 0	4 PLACES	±	INITIAL REVISION: DRWN: MVANSLAMBROU 2010/10/01 APPR: VKOSHY 2010/10/05						PRODUCT CUSTOMER DRAWING					
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	= 0	2 PLACES	± 0.1							DOCUMENT NUMBER					
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	= 0	0 PLACES	±	SD-34840-001						PSD		001		B6	
	= 0														
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	= 0					D-SIZE		34840		SEE TABLE		GENERAL MARKET		5 OF 10	

molex

MX150 DUAL ROW
BULKHEAD TWIST-LOCK CONNECTOR ASSEMBLY

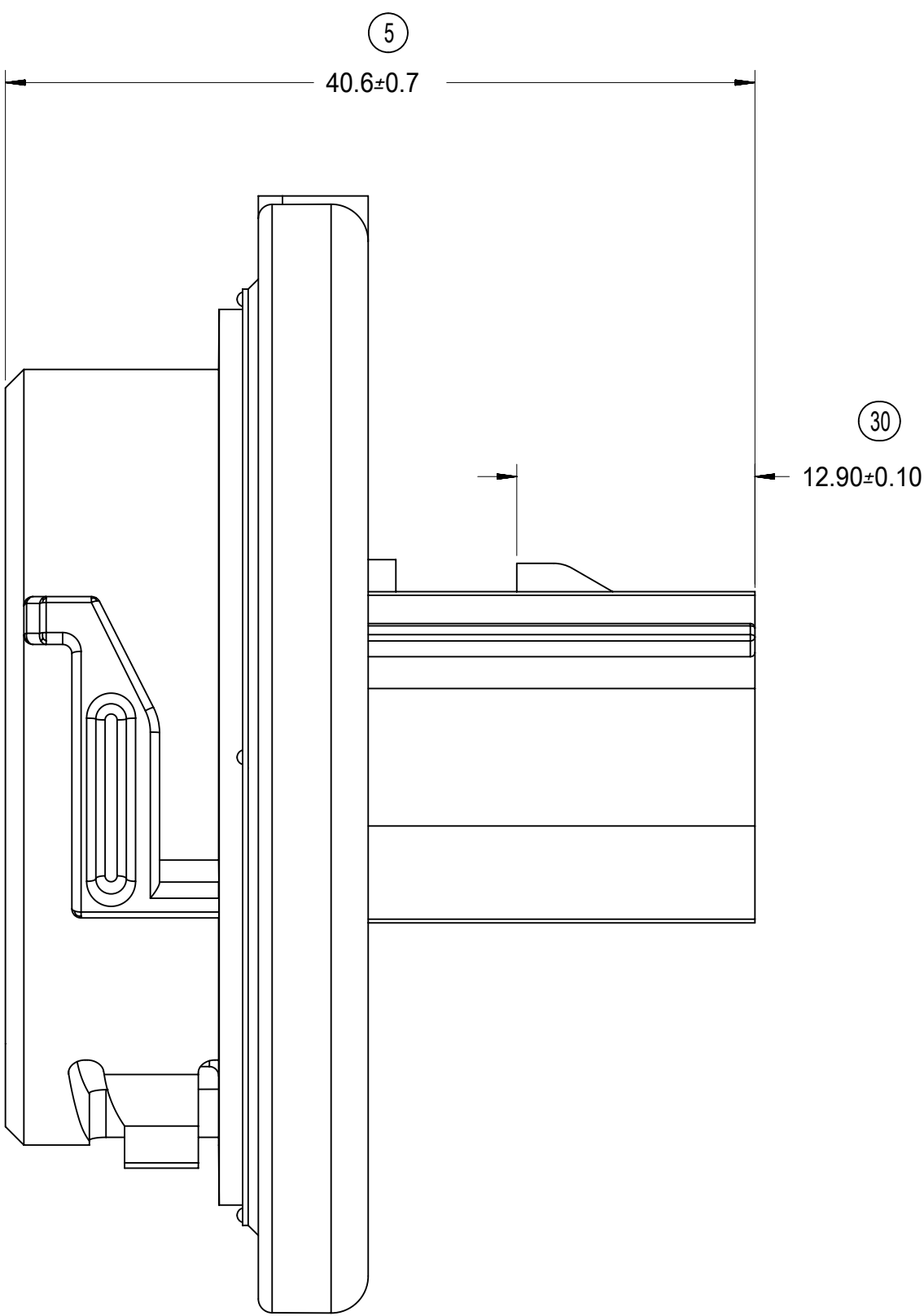
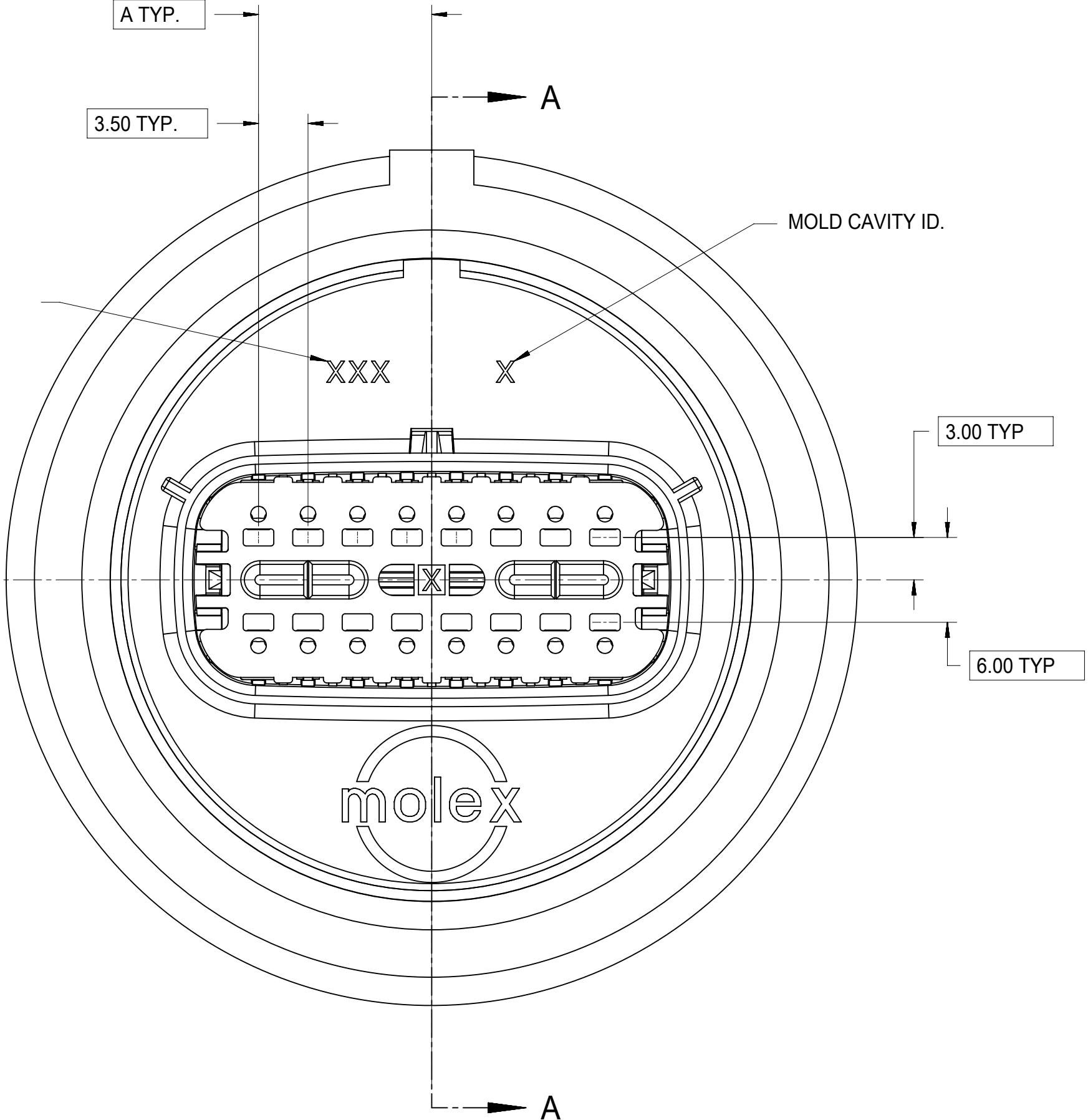
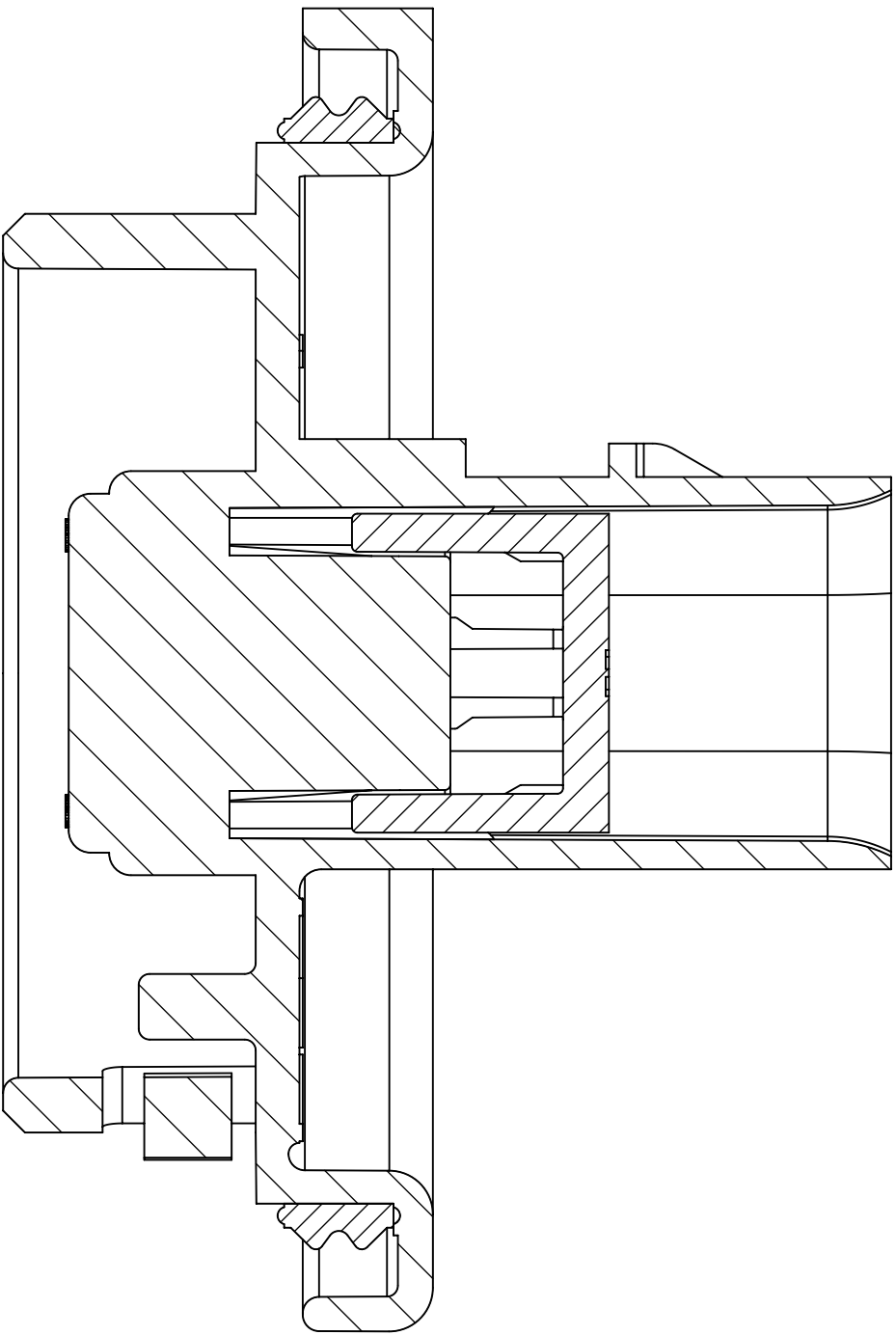
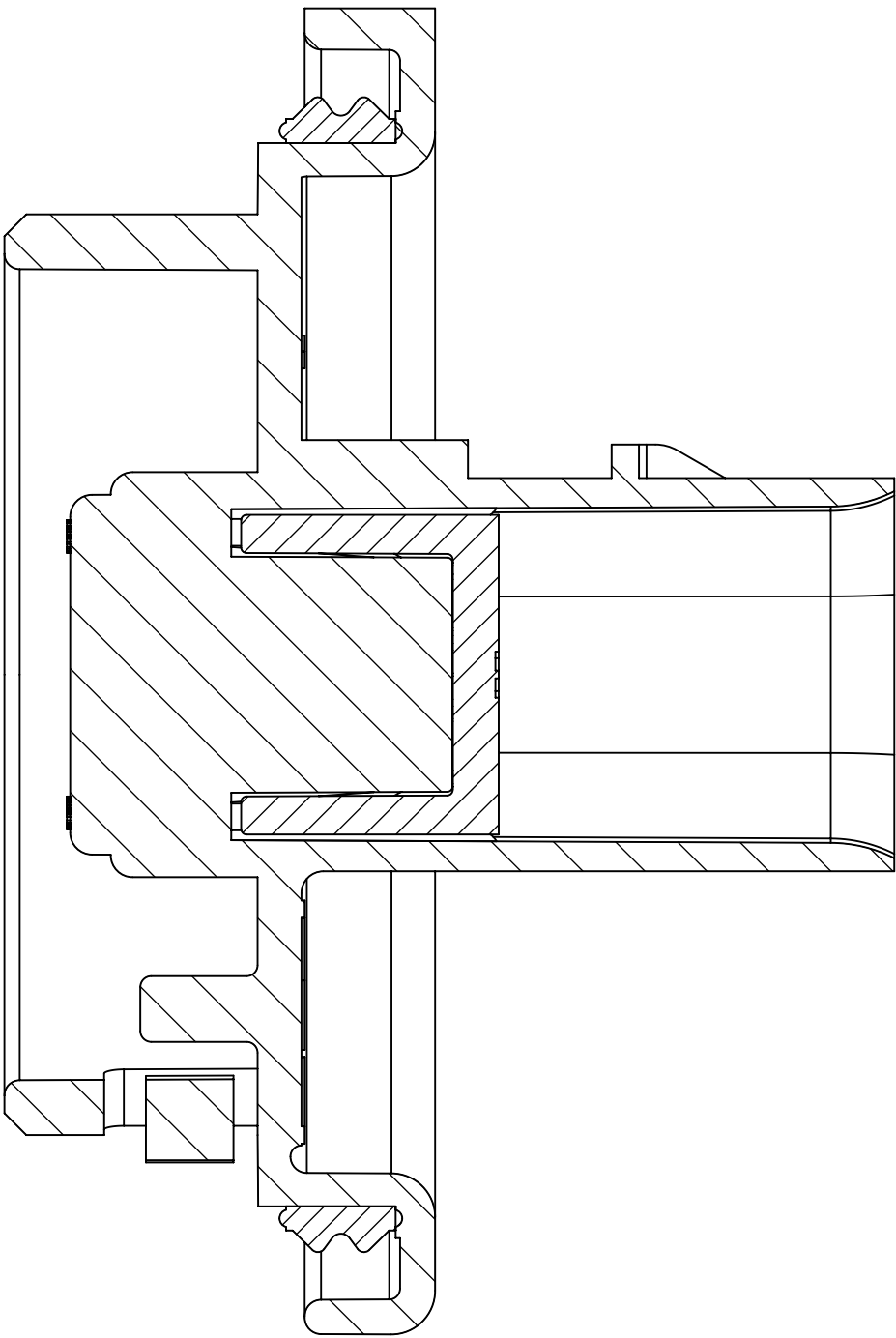
PRODUCT CUSTOMER DRAWING

SD-34840-001

PSD 001 B6

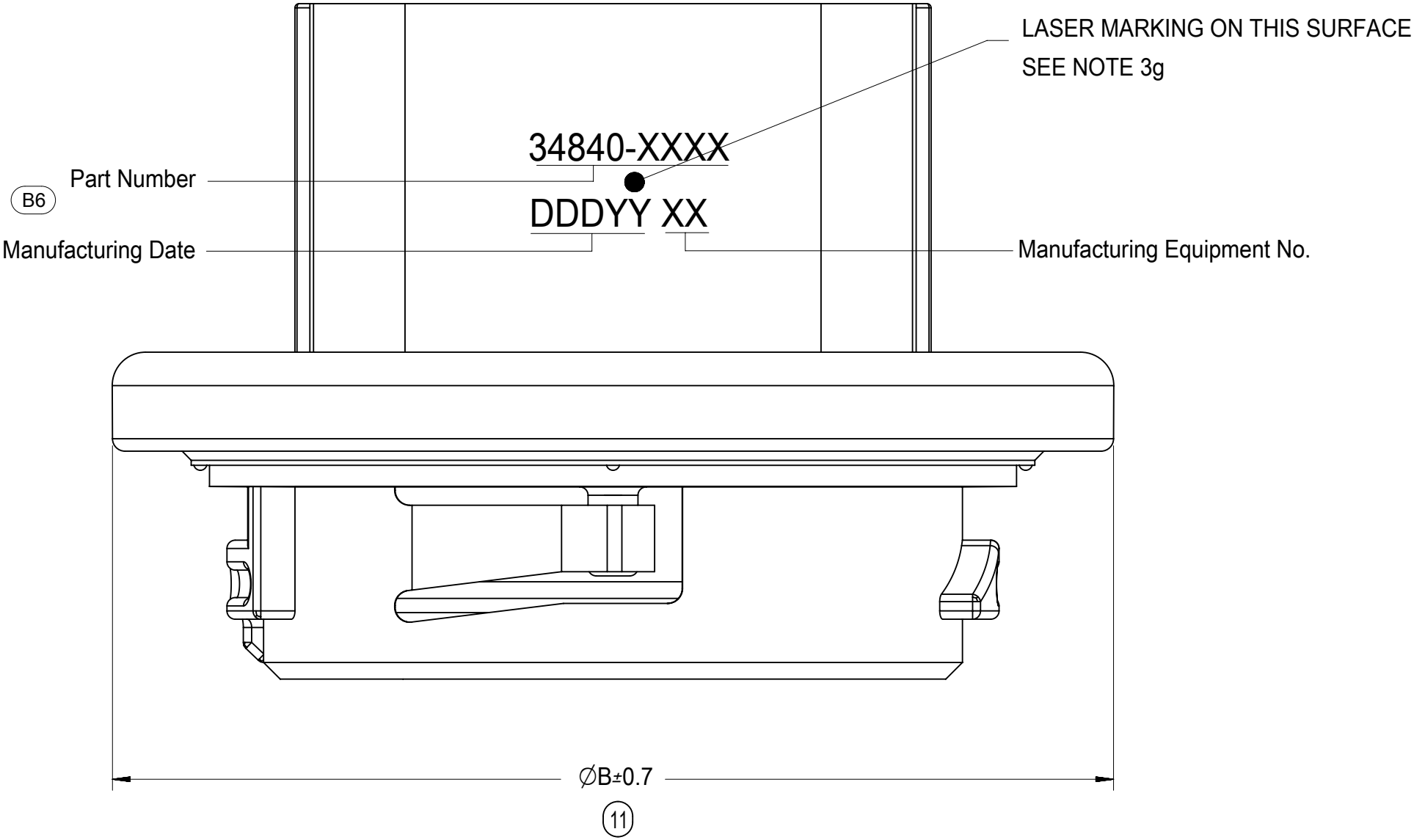
CIRCUIT SIZE	DIMENSIONS	
	A	B
6	3.50	50.3
8	5.25	50.3
12	8.75	60.2
16	12.25	60.2

BULKHEAD CONNECTOR



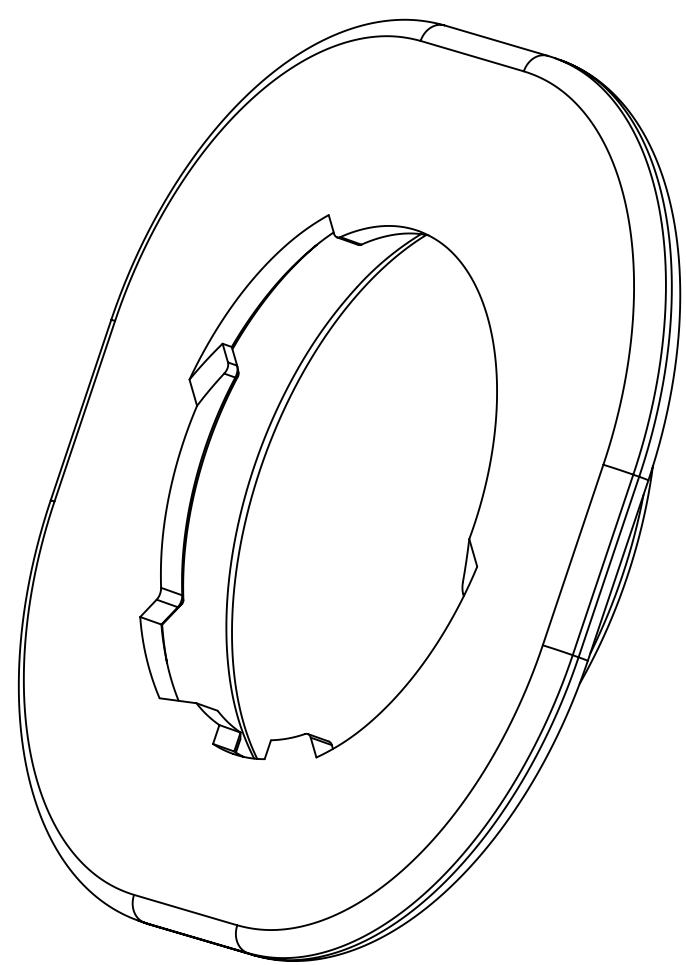
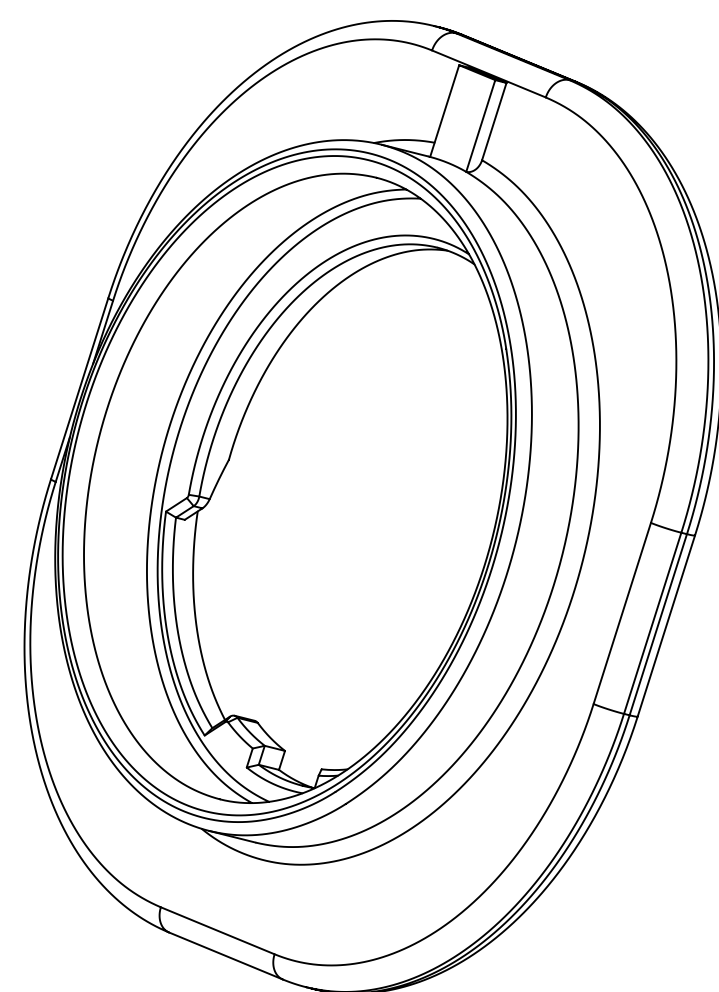
SECTION A-A
PLR SHOWN IN PRE-LOCK POSITION

SECTION A-A
PLR SHOWN IN FINAL-LOCK POSITION

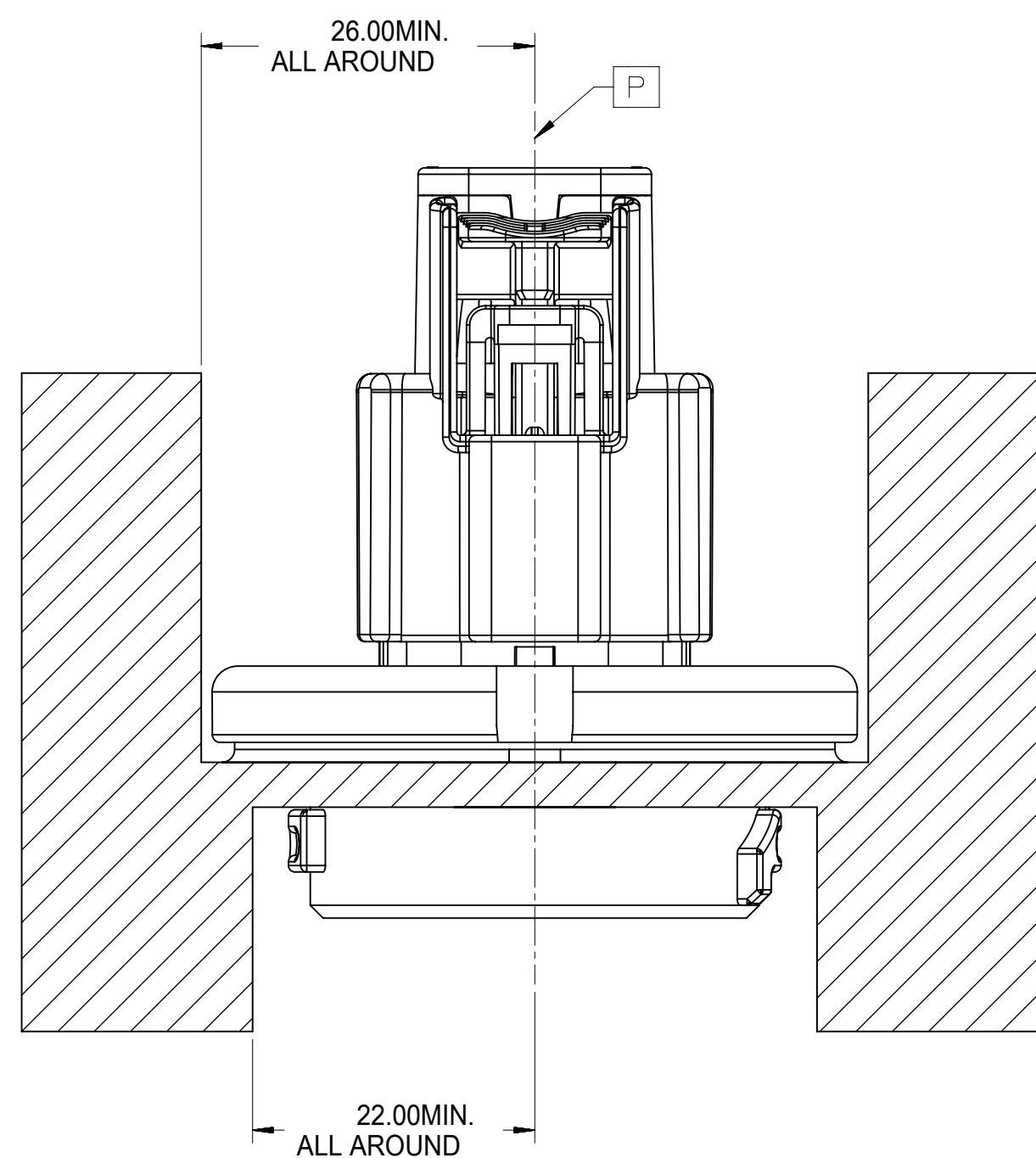


SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													
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	GENERAL TOLERANCES (UNLESS SPECIFIED)					EC NO: 176779 DRWN: WKHE 2018/05/08 CHK'D: MVANSLAMBROU 2018/05/18 APPR: MVANSLAMBROU 2018/05/18			MX150 DUAL ROW BULKHEAD TWIST-LOCK CONNECTOR ASSEMBLY					
	ANGULAR TOL ± 3.0 °													
	4 PLACES		±											
	3 PLACES		±											
	2 PLACES		± 0.1											
	1 PLACE		± 0.2		INITIAL REVISION: DRWN: MVANSLAMBROU 2010/10/01 APPR: VKOSHY 2010/10/05			DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION		
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	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS					THIRD ANGLE PROJECTION		DRAWING	SERIES	MATERIAL NUMBER		CUSTOMER		SHEET NUMBER
							D-SIZE	34840	SEE TABLE		GENERAL MARKET		6 OF 10	

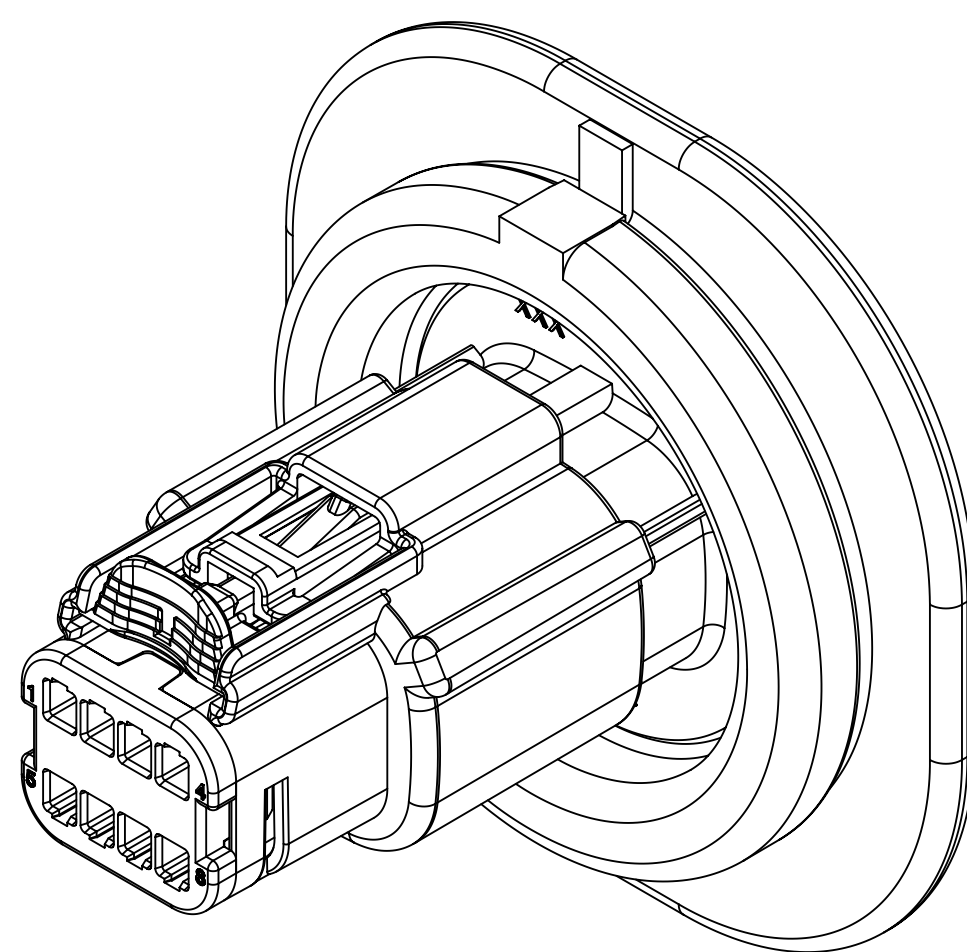
DOCUMENT STATUS	P1	RELEASE DATE	2018/05/18	13:23:51
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IF BULKHEAD INTERFACE IS RECESSED INTO A POCKET, THESE DIMENSIONS REPRESENT THE MINIMUM CLEARANCE REQUIRED FOR THE MATING HARNESS AND BULKHEAD CONNECTOR SHROUDS.



PACKAGING FRAME



6/8 CKT BULKHEAD CONNECTOR INTERFACE SHEET 1/2

BULKHEAD INTERFACE NOTES: VALID UNLESS OTHERWISE SPECIFIED

1. GENERAL:

- a. DESIGNED TO MATE WITH MOLEX CONNECTOR SERIES # 34840
b. ALL DIMENSIONS SHOWN IN MILLIMETERS

2. MATERIALS:

- a. MATERIAL: BLACK TALC FILLED POLYPROPYLENE
PER GMP.PP.030 OR EQUIVALENT

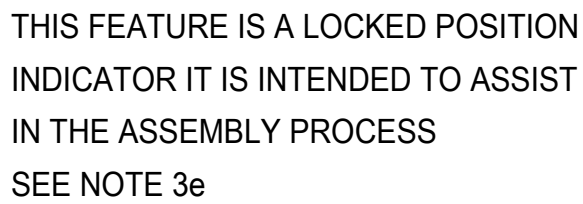
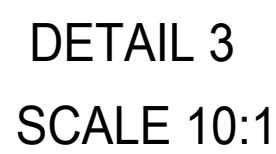
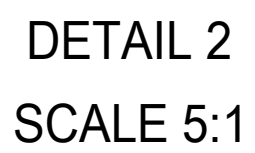
3. GEOMETRY:

- a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
- b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2009
- c. GENERAL TOLERANCES: SEE TITLE BLOCK
- d. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
- e. LOCKED POSITION INDICATOR IS INTENDED TO BE A VISUAL AID TO ENSURE THE BULKHEAD CONNECTOR IS IN THE LOCKED POSITION
THE BULKHEAD CONNECTOR HAS A CORRESPONDING FEATURE THAT WILL ALIGN WITH THE BULKHEAD INTERFACE WHEN FULLY LOCKED

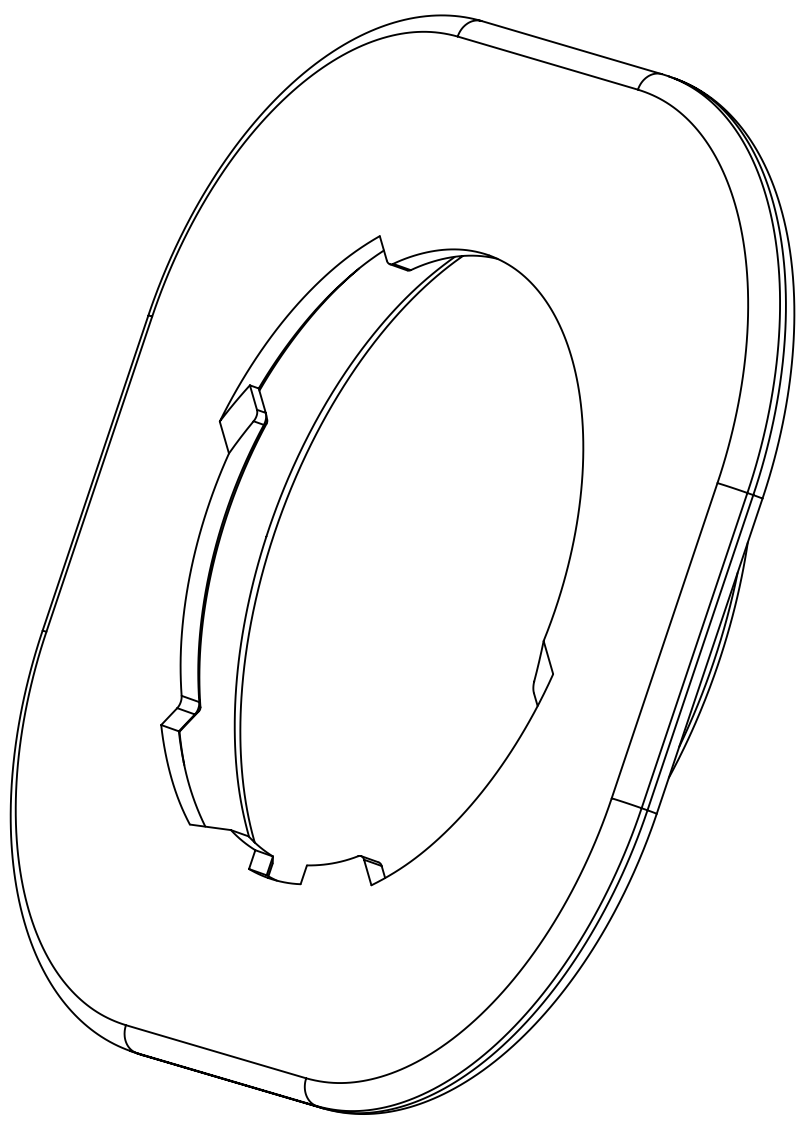
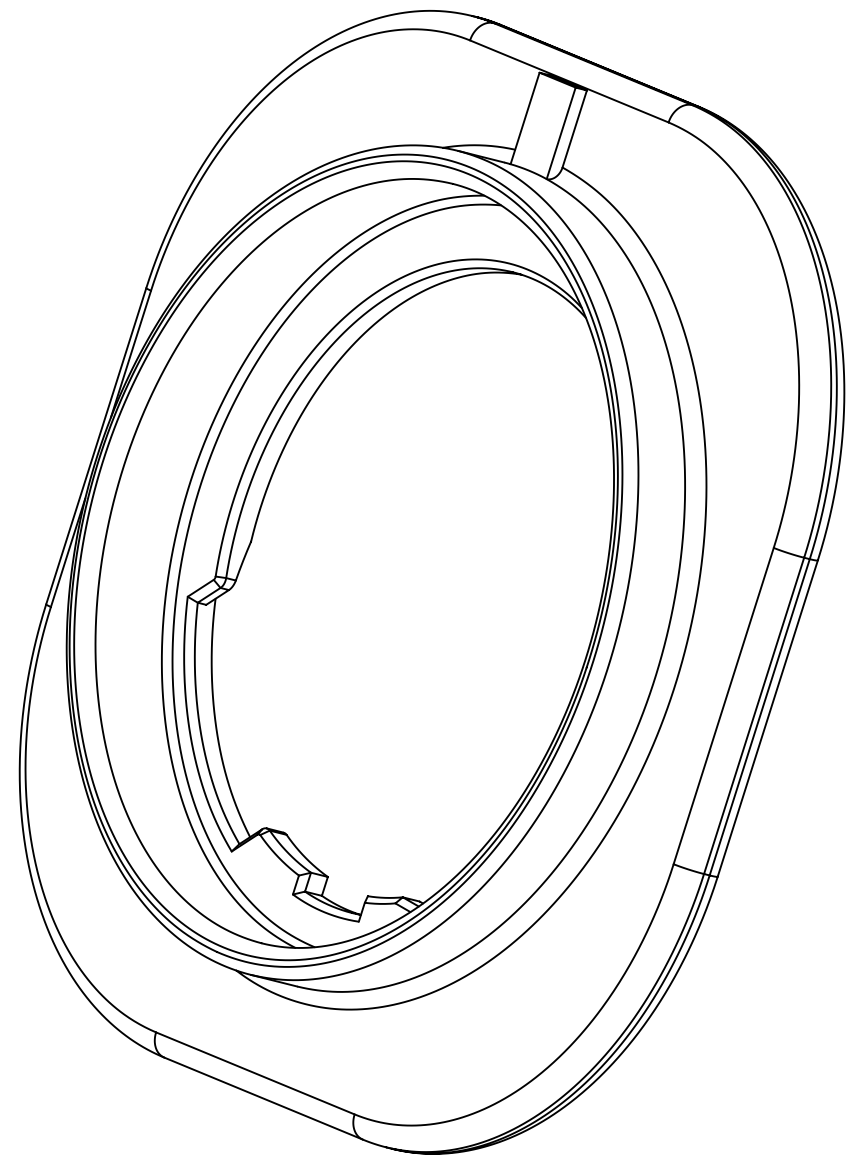
4. MANUFACTURING:

- a. DRAFT TO BE WITHIN TOLERANCE.
PLUS DRAFT - INDICATES DIMENSION REPRESENTS THE SMALLEST SIZE OF A FEATURE. DRAFT WILL ADD MATERIAL.
MINUS DRAFT - INDICATES DIMENSION REPRESENTS THE LARGEST SIZE OF A FEATURE. DRAFT WILL REMOVE MATERIAL.
- b. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.
- c. NO PARTING LINES, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN SEALING SURFACE. SEALING SURFACE TOOLING TO BE PROCESSED TO A SURFACE FINISH OF NTMA #70 (400 PAPER) MINIMUM
- d. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.

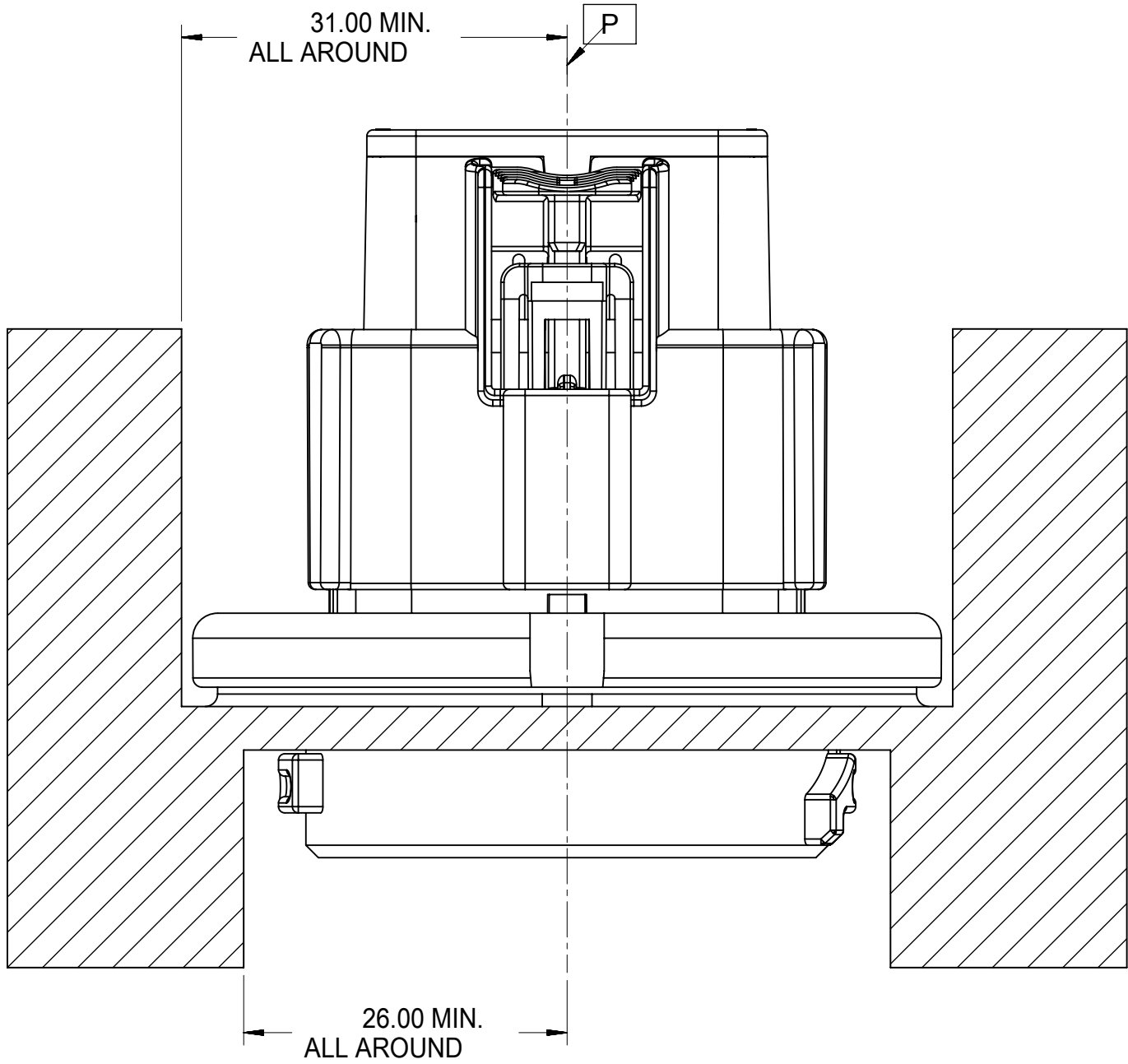
SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												
	DIMENSION UNITS		SCALE		CURRENT REV DESC: ??????????????			<div>molex</div>					
	mm		2:1										
	GENERAL TOLERANCES (UNLESS SPECIFIED)		EC NO: 176779			MX150 DUAL ROW BULKHEAD TWIST-LOCK CONNECTOR ASSEMBLY							
	ANGULAR TOL ± 3.0°												
	4 PLACES		±		DRWN: WKHE 2018/05/08 CHK'D: MVANSLAMBROU 2018/05/18 APPR: MVANSLAMBROU 2018/05/18			PRODUCT CUSTOMER DRAWING					
	3 PLACES		±										
	2 PLACES		± 0.1		INITIAL REVISION: DRWN: MVANSLAMBROU 2010/10/01 APPR: VKOSHY 2010/10/05			DOCUMENT NUMBER SD-34840-001		DOC TYPE PSD	DOC PART 001	REVISION B6	
	1 PLACE		± 0.2										
	1 PLACES		±		THIRD ANGLE PROJECTION		DRAWING D-SIZE	SERIES 34840	MATERIAL NUMBER SEE TABLE		CUSTOMER GENERAL MARKET		SHEET NUMBER 7 OF 10
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS												



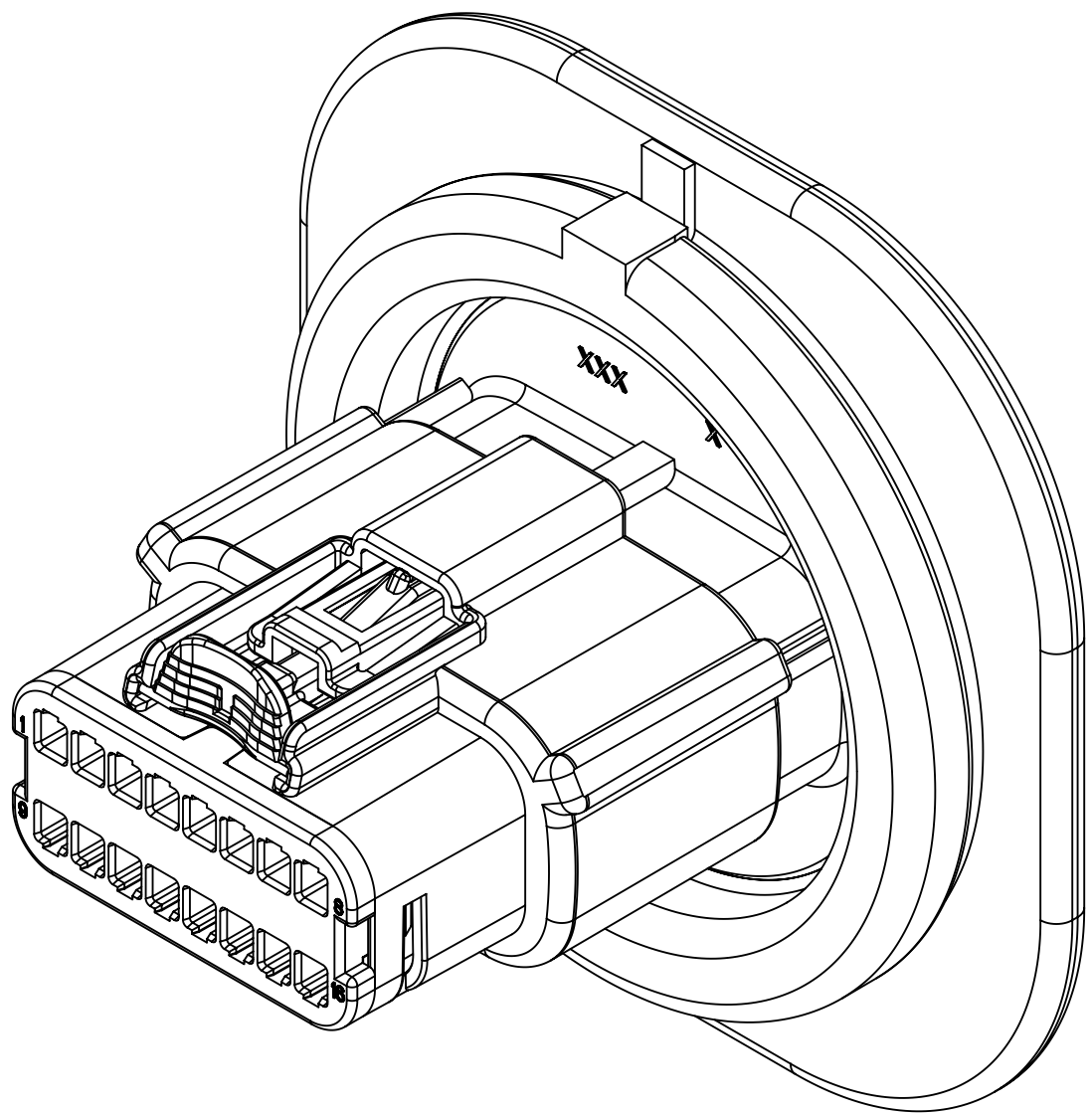
DOCUMENT STATUS	P1	RELEASE DATE	2018/05/18	13:23:51
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IF BULKHEAD INTERFACE IS RECESSED INTO A POCKET, THESE DIMENSIONS REPRESENT THE MINIMUM CLEARANCE REQUIRED FOR THE MATING HARNESS AND BULKHEAD CONNECTOR SHROUDS.



PACKAGING FRAME

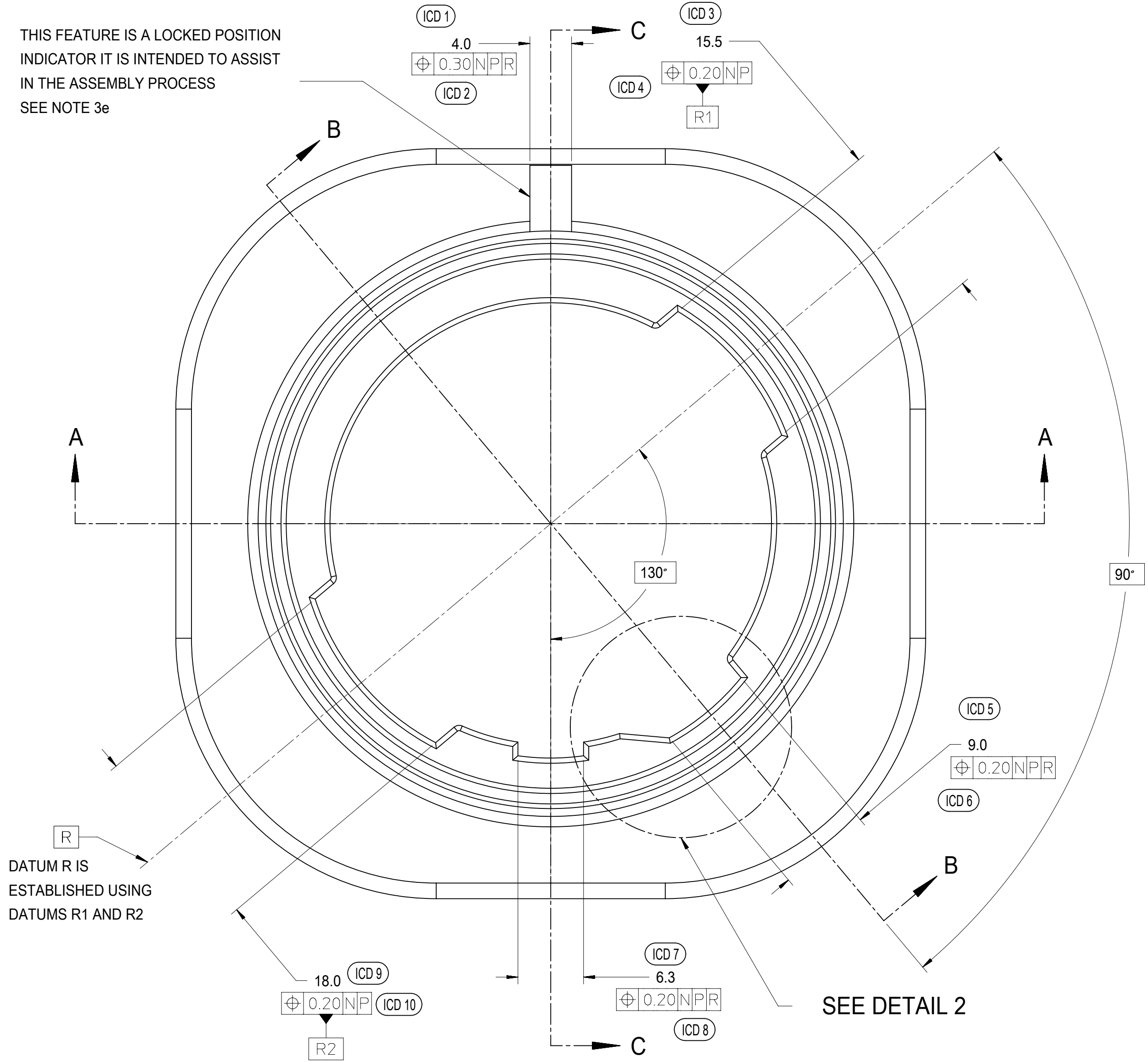
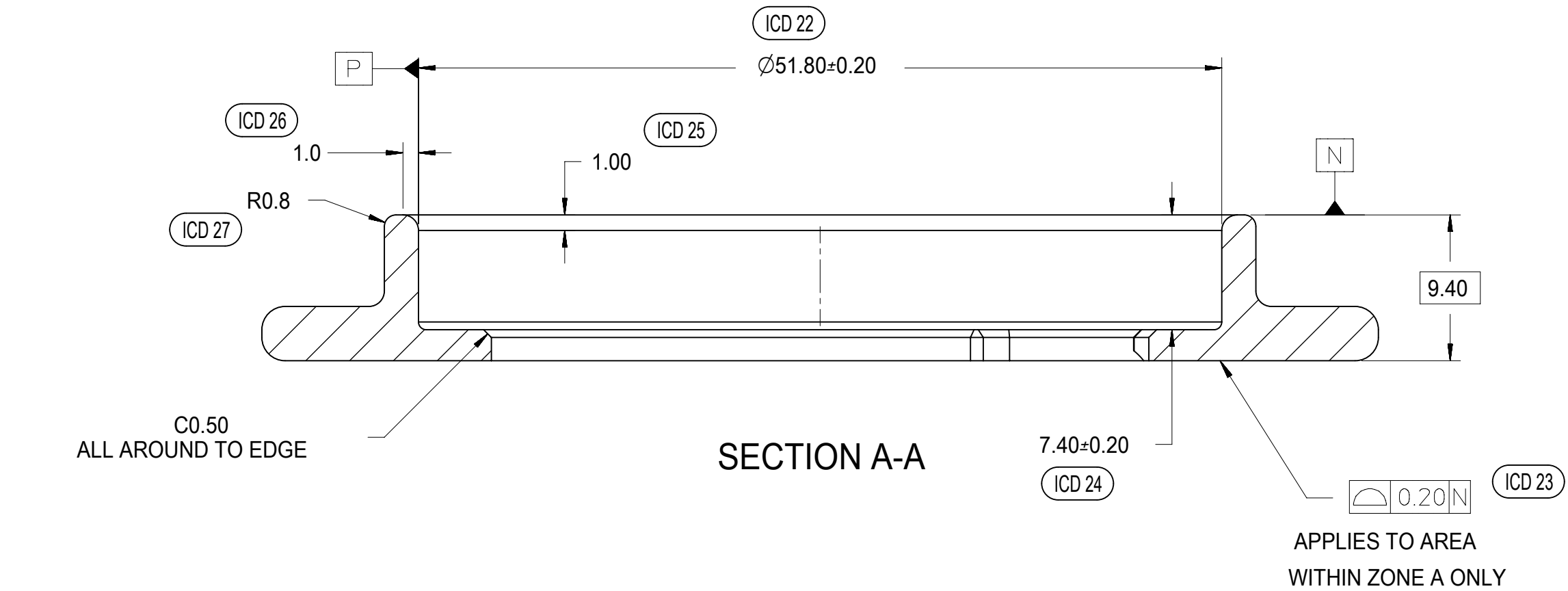


BULKHEAD INTERFACE NOTES: VALID UNLESS OTHERWISE SPECIFIED

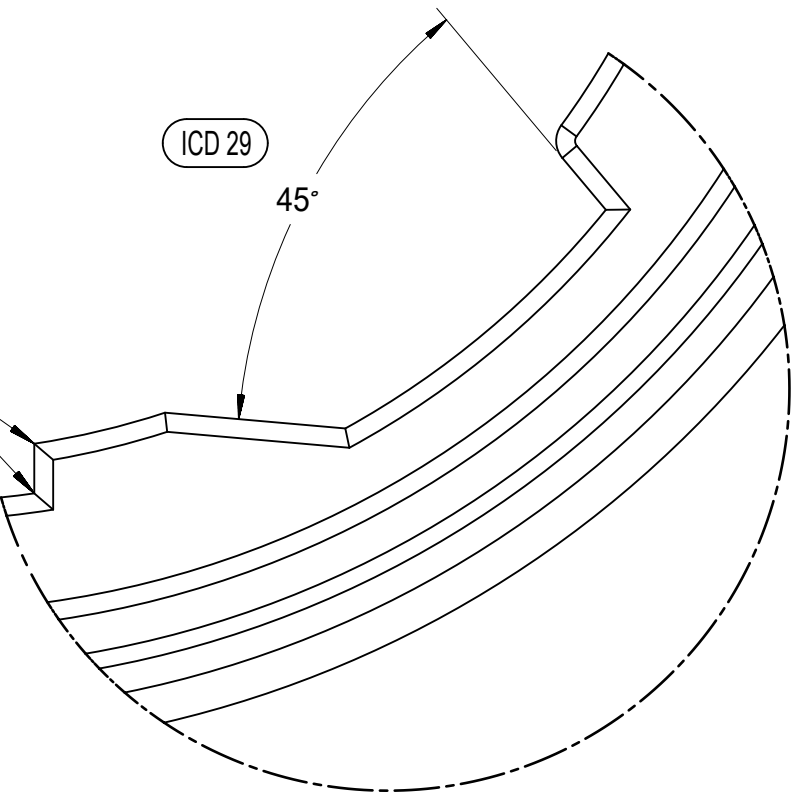
1. GENERAL:
- a. DESIGNED TO MATE WITH MOLEX CONNECTOR SERIES # 34840
 - b. ALL DIMENSIONS SHOWN IN MILLIMETERS
2. MATERIALS:
- a. MATERIAL: BLACK TALC FILLED POLYPROPYLENE
PER GMP.PP.030 OR EQUIVALENT
3. GEOMETRY:
- a. THIS IS A 100% CAD GENERATED PART. THE CAD MATHEMATICAL DATA IS THE MASTER FOR THIS PART. FOR DIMENSIONAL OR ANY INFORMATION NOT SHOWN ON THIS DRAWING, ANALYZE THE CAD MODEL.
 - b. GEOMETRIC DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 2009
 - c. GENERAL TOLERANCES: SEE TITLE BLOCK
 - d. EDGES AND UNDIMENSIONED DETAILS PER ISO13715
 - e. LOCKED POSITION INDICATOR IS INTENDED TO BE A VISUAL AID TO ENSURE THE BULKHEAD CONNECTOR IS IN THE LOCKED POSITION
THE BULKHEAD CONNECTOR HAS A CORRESPONDING FEATURE THAT WILL ALIGN WITH THE BULKHEAD INTERFACE WHEN FULLY LOCKED
4. MANUFACTURING:
- a. DRAFT TO BE WITHIN TOLERANCE.
PLUS DRAFT - INDICATES DIMENSION REPRESENTS THE SMALLEST SIZE OF A FEATURE. DRAFT WILL ADD MATERIAL.
MINUS DRAFT - INDICATES DIMENSION REPRESENTS THE LARGEST SIZE OF A FEATURE. DRAFT WILL REMOVE MATERIAL.
 - b. ALLOWABLE FLASH MAX 0.20 HIGH BY MAX 0.13 THICK.
 - c. NO PARTING LINES, MISMATCHES OR EJECTOR MARKS PERMISSIBLE WITHIN SEALING SURFACE. SEALING SURFACE TOOLING TO BE PROCESSED TO A SURFACE FINISH OF NTMA #70 (400 PAPER) MINIMUM
 - d. NO EXTERNAL MOLD RELEASE AGENT ALLOWED DURING MANUFACTURING.

SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												
<div><div><div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div></div></div>	DIMENSION UNITS		SCALE		CURRENT REV DESC: ??????????????			<div>molex</div>					
	mm		2:1										
	GENERAL TOLERANCES (UNLESS SPECIFIED)					EC NO: 176779 DRWN: WKHE 2018/05/08 CHK'D: MVANSLAMBROU 2018/05/18 APPR: MVANSLAMBROU 2018/05/18							
	ANGULAR TOL ± 3.0 °												
	4 PLACES		±										
	3 PLACES		±										
	2 PLACES		± 0.1										
	1 PLACE		± 0.2		INITIAL REVISION: DRWN: MVANSLAMBROU 2010/10/01 APPR: VKOSHY 2010/10/05			DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION	
	0 PLACES		±					SD-34840-001		PSD	001	B6	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING	SERIES	MATERIAL NUMBER		CUSTOMER		SHEET NUMBER
						D-SIZE	34840	SEE TABLE		GENERAL MARKET		9 OF 10	

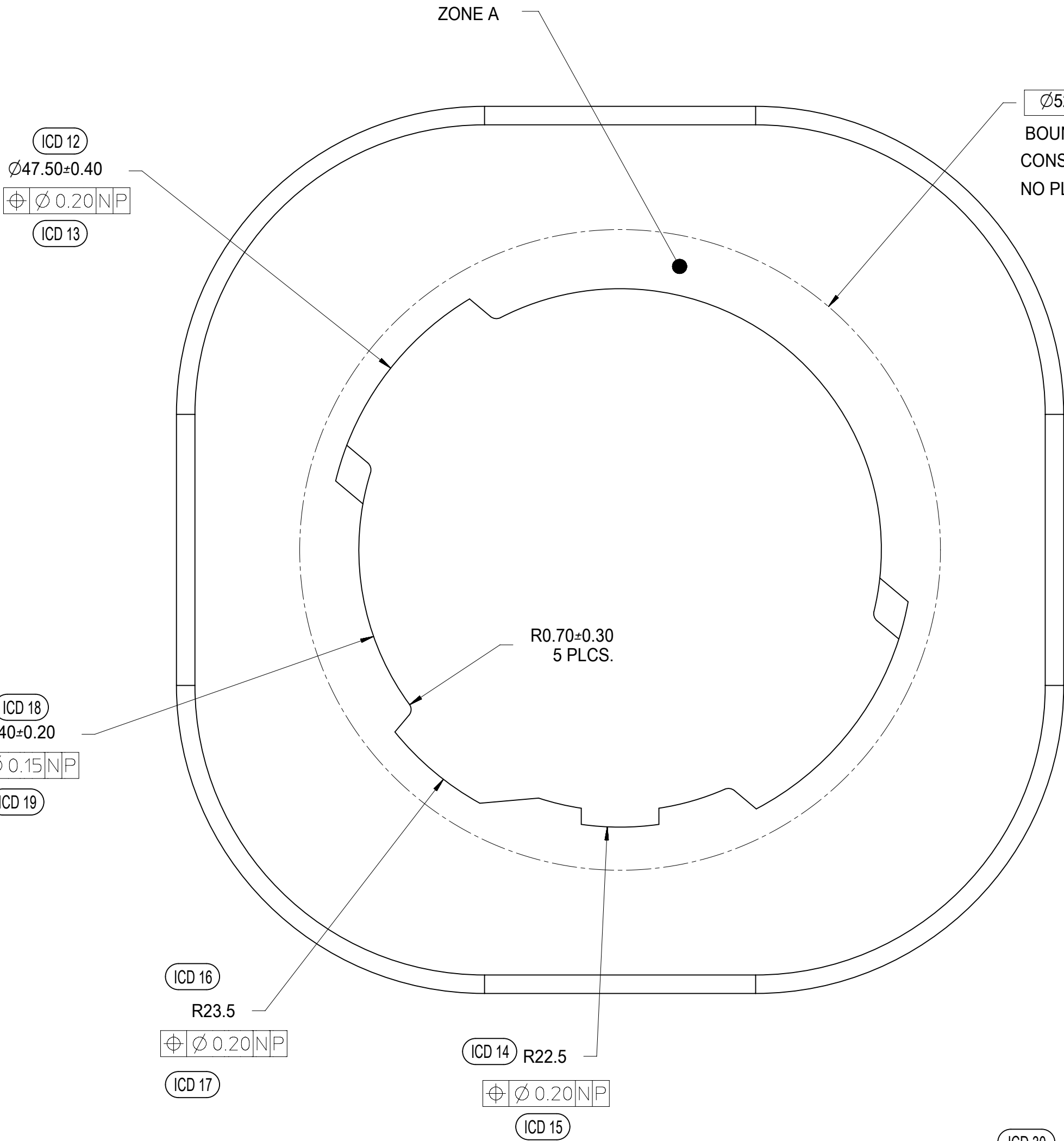
THIS FEATURE IS A LOCKED POSITION INDICATOR IT IS INTENDED TO ASSIST IN THE ASSEMBLY PROCESS
SEE NOTE 3e



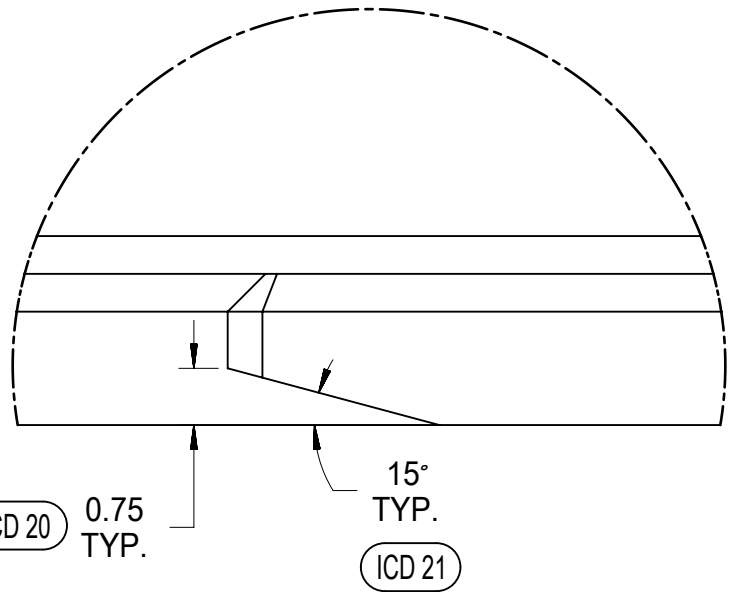
SECTION C-C



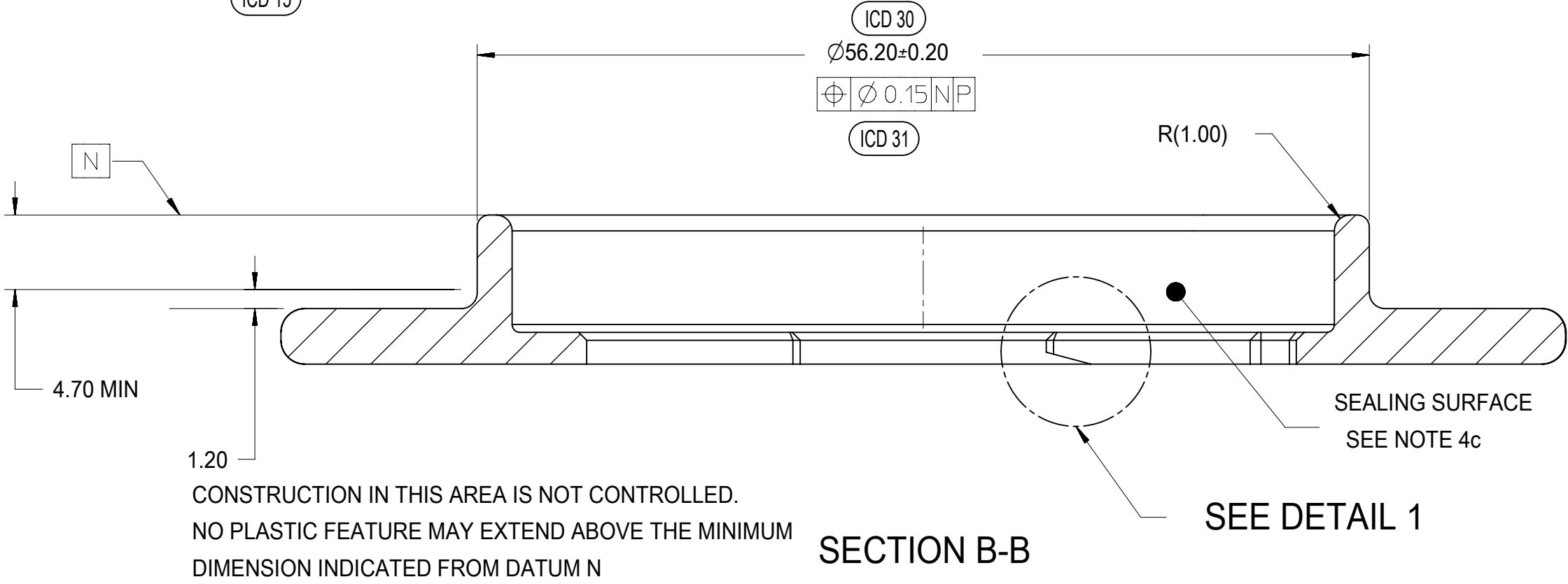
DETAIL 2
SCALE 5:1



BOUNDARY OF ZONE A
CONSTRUCTION OUTSIDE ZONE A IS NOT CONTROLLED.
NO PLASTIC FEATURE MAY EXTEND INTO ZONE A



DETAIL 1
SCALE 10:1



SECTION B-B

SEE DETAIL 1

SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
	= 0	DIMENSION UNITS	SCALE	CURRENT REV DESC: ??????????????				<div>molex</div>					
	= 0	mm	2:1										
	= 0	GENERAL TOLERANCES (UNLESS SPECIFIED)		EC NO: 176779 DRWN: WKHE 2018/05/08 CHK'D: MVANSLAMBROU 2018/05/18 APPR: MVANSLAMBROU 2018/05/18				MX150 DUAL ROW BULKHEAD TWIST-LOCK CONNECTOR ASSEMBLY					
	= 0	ANGULAR TOL ± 3.0°											
	= 0	4 PLACES	±	INITIAL REVISION: DRWN: MVANSLAMBROU 2010/10/01 APPR: VKOSHY 2010/10/05				PRODUCT CUSTOMER DRAWING					
	= 0	3 PLACES	±										
	= 0	2 PLACES	± 0.1	DOCUMENT NUMBER				DOC TYPE		DOC PART		REVISION	
	= 0	1 PLACE	± 0.2										
	= 0	0 PLACES	±	SD-34840-001				PSD		001		B6	
	= 0	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS											
	= 0	THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER	
	= 0			D-SIZE		34840		SEE TABLE		GENERAL MARKET		10 OF 10	