

Any colour you want

- Colours made to any recognised colour standard (BS, RAL, NCS, Pantone etc.)
- Colours matched to customer panels by spectrometer
- All colours manufactured in becker acroma woodfinishes
- Most colours made in 24 hours

Precatalysed Lacquer – for clears, whites & primers page 10

Code	Description	Sheen	Thinners	Touch Dry	Recoat
8921	Matt precat any colour	10%	NT2001	5-10 mins	30 mins
8922	Semi matt precat any colour	20%	NT2001	5-10 mins	30 mins
8923	Satin precat any colour	30%	NT2001	5-10 mins	30 mins
8925	Semi gloss precat any colour	50%	NT2001	5-10 mins	30 mins
8929	Gloss precat any colour	90%	NT2001	5-10 mins	30 mins

Acid Catalysed Lacquer – for clears & whites page 11

Code	Description	Sheen	Mix Ratio	Thinners	Touch Dry	Recoat
8931	Matt acid cat any colour	10%	10:1	DT2007	10-15 mins	45 mins
8932	Semi matt any colour	20%	10:1	DT2007	10-15 mins	45 mins
8933	Satin any colour	30%	10:1	DT2007	10-15 mins	45 mins
8935	Semi gloss any colour	50%	10:1	DT2007	10-15 mins	45 mins
8939	Gloss any gloss	90%	10:1	DT2007	10-15 mins	45 mins
Dv2001	Catalyst for above					

Compliance Acid Catalysed – for clears & whites page 12

8941	Matt compliance any colour	10%	10:1	n/a	10-15 mins	45 mins
8942	Semi matt compliance any colour	20%	10:1	n/a	10-15 mins	45 mins
8943	Satin compliance any colour	30%	10:1	n/a	10-15 mins	45 mins
8945	Semi gloss compliance any colour	50%	10:1	n/a	10-15 mins	45 mins
8949	Gloss compliance any colour	90%	10:1	n/a	10-15 mins	45 mins
DV2001	Catalyst for above					

Water Based Lacquer – for clears & whites page 13

8961	Matt water based any colour	10%	n/a	Water	20 mins	1 hour
8963	Satin water based any colour	30%	n/a	Water	20 mins	1 hour
8969	Gloss water based any colour	90%	n/a	Water	20 mins	1 hour

2K Polyurethane Lacquer – for clears & whites page 14

8951	Matt polyurethane any colour	10%		TT2001	25 mins	1 hour
8952	Semi matt polyurethane any colour	20%		TT2001	25 mins	1 hour
8959	Gloss polyurethane any colour	90%		TT2001	25 mins	1 hour

Speciality Finishes

8972	Crackle finish basecoat any colour			NT2001	10 mins	
8971	Crackle finish topcoat any colour			NT2001	10 mins	
8973	Metallic finish			NT2001	10 mins	
8974	Pearlescent lacquer	10% to 90%		NT2001	10 mins	

All manufactured products are a 5 litre minimum order.
 Batches up to 500 litres can be produced for next day delivery
 Matching charges may sometimes be applicable
 Smaller quantities by special arrangement only

Special effects & finishes

Detailed below is a basic selection of the special effects available. Unless otherwise detailed these effects are designed to be applied over Sayerlack 2K PU primers & topcoats (available in any colour). We have no colour cards of the effects available as the combinations are endless. The best way to produce samples is use some of the materials as the effects can differ dependant on the operator and the equipment used

Scumble effect

Code	Description	Pack	Recoat	For
XP1050-04	Hickson yellow scumble patina	5 ltr	4-5 hrs	Creating special effects such as stippling, ragging & dragging etc.
XP1050-24	Hickson red scumble patina	5 ltr	4-5 hrs	
XP1050-22	Hickson black scumble patina	5 ltr	4-5 hrs	
XP1050-14	Hickson blue scumble patina	5 ltr	4-5 hrs	
XP1050-92	Hickson walnut scumble patina	5 ltr	4-5 hrs	
XP1050-49	Hickson brown scumble patina	5 ltr	4-5 hrs	

Patinas

Code	Description	Pack	Recoat	For
AP1102	Yellow water based self fixing patina	5 Kg	30 mins	Liming and other patinating effects. Leave to dry and remove any excess with steel wool or non woven pad.
AP1102	Orange water based self fixing patina	5 Kg	30 mins	
AP1102	White water based self fixing patina	5 Kg	30 mins	
AP1102	Blue water based self fixing patina	5 Kg	30 mins	
AP1102	Black water based self fixing patina	5 Kg	30 mins	
AP1102	Chinese red water based self fixing patina	5 Kg	30 mins	
AP1102	Mahogany water based self fixing patina	5 Kg	30 mins	
AP110413	White hydro patina	5 Kg	1 hr	
AP1104-48	Brown hydro patina	5 Kg	1 hr	
AP1104-22	Black hydro patina	5 Kg	1 hr	
LO6557-13	White inveciante patina	5 Kg	15 mins	
XP195029	Brown inveciante patina	5 Kg	15 mins	
LO6557-22	Black inveciante patina	5 Kg	15 mins	

Marble effects

Code	Description	Pack	Recoat	For
IF41134	Gold marble effect	1 Kg	30 mins	Creating marble effects
IF41173	Silver marble effect	1 Kg	30 mins	Creating marble effects
XM6500-90	Brown marble stain	5 Kg	30 mins	Creating marble effects

see also page 14D. XM8000 range can be used for marbling

Pearl effect lacquers

Code	Description	Pack	Catalyst	Mix	Thinner	Pot Life	Dust Free
IF412-13	Pearl effect 2K polyurethane	1 Kg	TH720	2:1	DT450	4 hrs	15 mins
IF415-13	Mother of pearl effect 2K polyurethane	1 Kg	TH790	3:1	DT450	3 hrs	15 mins
IF422-73	Pearl flash neutral	1 Kg	TH720	2:1	DT450	3 hrs	15 mins

Velvet enamel

Code	Description	Pack	Catalyst	Mix	Thinner	Pot Life	Dust Free
IF419-13	White velvet enamel	5 Kg	TH2535	2:1	DT450	3 hrs	15 mins
IF419-22	Black velvet enamel	5 Kg	TH2535	2:1	DT450	3 hrs	15 mins
8778	Special colour – velvet enamel	5 kg	TH2535	2:1	DT450	3 hrs	15 mins

Filament enamels

- for creating a fleck effect

Code	Description	Pack	Overcoat	Thinner	Dust Free
IF414-08	Red filament enamel	1 Kg	1 hr	n/a	5-10 mins
IF414-14	Blue fillament enamel	1 Kg	1 hr	n/a	5-10 mins
IF414-22	Black fillament enamel	1 Kg	1 hr	n/a	5-10 mins
IF414-42	Green fillament enamel	1 Kg	1 hr	n/a	5-10 mins
IF414-74	White filament enamel	1 Kg	1 hr	n/a	5-10 mins

Crackle effect

Code	Description	Pack	Overcoat	Dust free
IF499	Crackle basecoat – 5 standard shades – gold, clear, red, white, black	1 Kg	1 hr	4-5 mins
8972	Crackle basecoat – special colour	5 Kg	1 hr	4-5 mins
IF490	Crackle topcoat – 5 standard shades – clear, black, white, red, blue	1 Kg	1hr	4-5 mins
8971	Crackle topcoat – special colour	5 Kg	1 hr	4-5 mins

Wax & wax feel products

Code	Description	Pack	Thinner	Dust free	Recoat
SZ305	Acrylic wax feel lacquer	25 ltr	DT450	5 mins	1 hr
XP566	Spray on wax finish	5 ltr	868/200	30mins	n/a

For all special effects use

Recomended primer – TU205/13 – see page 14A

Recomended base colours – TZ8825 range – see page 14B

Recomended overcoat system – TZ7000 range – see page 14B

Any stain you want

If you cannot find a stain you want in our standard range (Page 15 & 16) or if you do not want to tint an existing stain with our dyes (pages 15 & 16) then we will make one for you

- From a competitors standard
- From a colour sample

To do this for you we need the following information

- Please provide timber substrate stain to be applied on
- Please tell us application method you want to use
- A Matching Charge may be charged for initial match only
- Please consider which overcoating system will be required

Code	Description	Min Order	Pack Size	Thinner
8606	Universal Solvent Based Stain	5 ltr	5 & 25 ltr	See Chart Below

- Universal Application by hand, brush, spray, dip or rag
- Fade Resistant & Lightfast
- Fast drying & easy to use
- Suitable as a base stain or as a tint in a lacquer
- Non Grain Raising
- Can be overcoated with most lacquer systems

8609	Tinted Lacquers	5 ltr	5 & 25 ltr	See Chart Below
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- Normally used to add depth to a stain system
- Can be used as a stain/finish
- Can be used to even up colours in timber (matching stain)

8607	Water Based Stain	5 ltr	5 & 25 ltr	Water
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- Low odour formulation
- Can be used under solvent based materials
- Reverse Strike Appearance

See page 16 for other additives

8605	Spirit Based Stain	5 ltr	5 & 25 ltr	See Chart Below
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- Based on Alcohol
- Very fast drying
- NGR & Lightfast

Thinners and Binders - for all solvent based stains

Code	Description	Use
NZ2005	Clear stain binder	To weaken the colour of existing stains and to be used with dyes to make new stains
NT2010	Fast thinner	To make stains faster drying to spray & leave
DT2001	Retardant thinner	To slow stain drying down to allow brushing or ragging in difficult areas (Also for hot conditions)
NT2001	Cellulose low flash	General thinner for stains which reduces body